

**WORKING PAPERS FOR IOWA LOTTERY
CUSTOM, STANDARD, AND DIE-CUT PULL-TABS**

GAME TITLE ROLL OUT THE BARREL
DATE 6-19-17
VERSION # 1
IOWA GAME NO. 58



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1. (A) TICKET FRONT



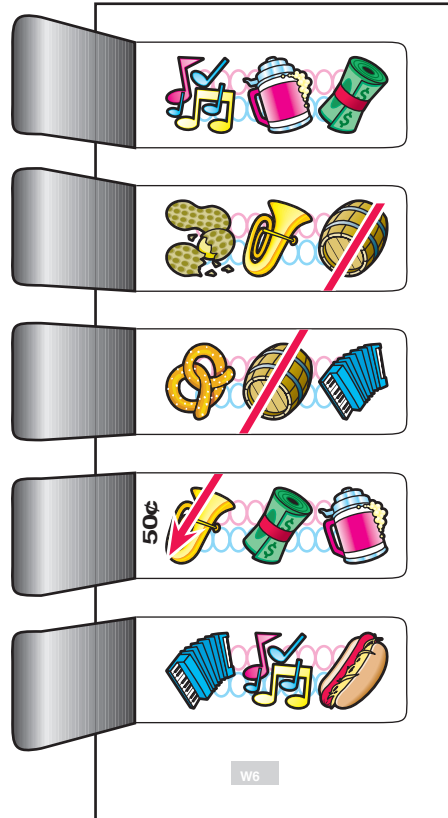
NOTE : THE ABOVE ART WORK IS 100% OF ACTUAL SIZE.

Colors shown on this proof are a close representation of offset printing and are intended for layout & color separation, ONLY.

CHECK ONE

- SAME AS APPROVED WORKING PAPERS IOWA LOTTERY ORDER NO. _____
- NEW DESIGN

1. (B) TICKET BACK, **WINNER** (TABS PULLED)



NOTE : THE ABOVE ART WORK IS 100% OF ACTUAL SIZE.

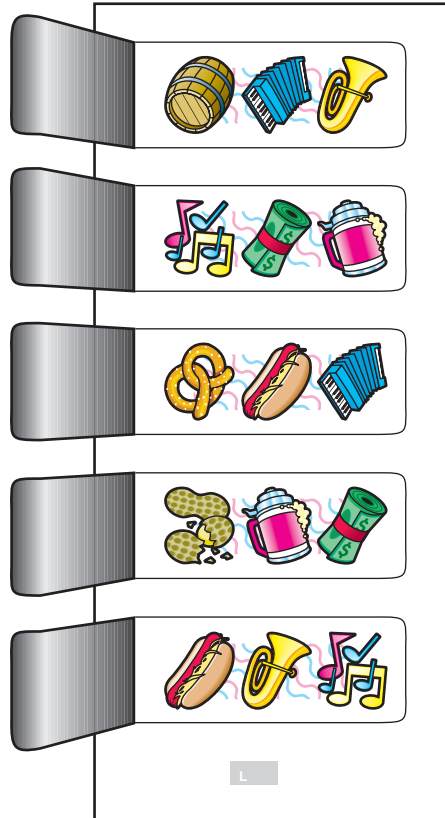
Colors shown on this proof are a close representation of offset printing and are intended for layout & color separation, ONLY.

CHECK ONE

SAME AS APPROVED WORKING PAPERS IOWA LOTTERY ORDER NO. _____

NEW DESIGN

1. (C) TICKET BACK, **NON-WINNER** (TABS PULLED)



NOTE : THE ABOVE ART WORK IS 100% OF ACTUAL SIZE.

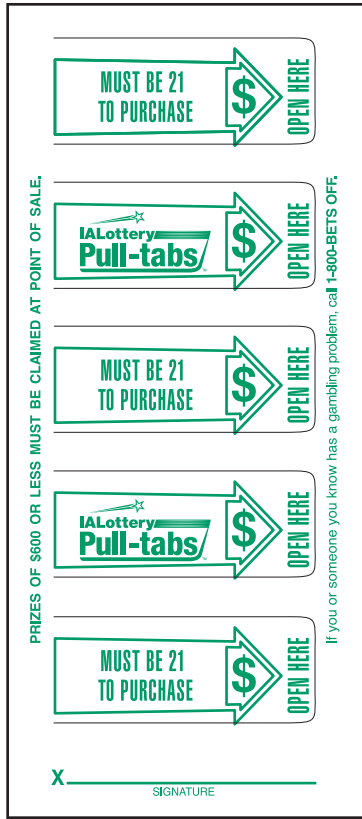
Colors shown on this proof are a close representation of offset printing and are intended for layout & color separation, ONLY.

CHECK ONE

- SAME AS APPROVED WORKING PAPERS IOWA LOTTERY ORDER NO. _____
- NEW DESIGN

1. (D) TICKET BACK (TABS IN PLACE)

Regular Index



Void Index



NOTE : THE ABOVE ART WORK IS 100% OF ACTUAL SIZE.

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CHECK ONE

- SAME AS APPROVED WORKING PAPERS IOWA LOTTERY ORDER NO. 106004
- NEW DESIGN

1. (E) PLAY SYMBOLS

Winners @ 100%



Non-Winners @ 100%



Unique Benday patterns @ 100%: 15 TOTAL

- 1 @ \$25=
- 1 @ \$10=
- 1 @ \$5=
- 1 @ \$2=
- 3 @ \$5=
- 3 @ \$2=
- 3 @ 50¢=
- 3 @ 50¢=
- 3 @ 50¢=
- 3 @ 50¢=
- 3 @ \$1=
- 3 @ \$1=
- 3 @ \$1=
- 3 @ \$1=
- 3 @ \$1=

NOTE : THE ABOVE ART WORK IS 100% OF ACTUAL SIZE.

Colors shown on this proof are a close representation of offset printing and are intended for layout & color separation, ONLY.

CHECK ONE

- SAME AS APPROVED WORKING PAPERS IOWA LOTTERY ORDER NO. _____
- NEW DESIGN

1. (F) SALES SHEET FRONT : TO APPEAR IN ADDENDUM

NOTE : THE ABOVE ART WORK IS 75% OF ACTUAL SIZE.

Colors shown on this proof are a close representation of offset printing and are intended for layout & color separation, ONLY.

CHECK ONE

SAME AS APPROVED WORKING PAPERS IOWA LOTTERY ORDER NO. _____

NEW DESIGN

1. (G) SALES SHEET BACK : TO APPEAR IN ADDENDUM

NOTE : THE ABOVE ART WORK IS 75% OF ACTUAL SIZE.

Colors shown on this proof are a close representation of offset printing and are intended for layout & color separation, ONLY.

CHECK ONE

SAME AS APPROVED WORKING PAPERS IOWA LOTTERY ORDER NO. _____

NEW DESIGN

1. (H) RETAILER MANUAL PAGE (FRONT)

Game 58

“Roll Out The Barrel”

540 tickets at 25¢ takes in \$135.00.

Tab Price	Number of Winning Tabs	Prize Payout in Dollars
\$25.00	1	\$25.00
10.00	1	10.00
5.00	4	20.00
2.00	4	8.00
1.00	15	15.00
50¢	12	6.00

37 winning tickets receive \$84.00.
Overall odds of winning a prize are 1 in 14.59.

Retailer Cost \$ 51.00
- Commission \$ 6.75
Net Cost \$ 44.25

Pull-Tab

Winning tabs display a red arrow. More retailer validation information on back of this sheet.

8/17

NOTE : THE ABOVE ART WORK IS 100% OF ACTUAL SIZE.

Colors shown on this proof are a close representation of offset printing and are intended for layout & color separation, ONLY.

CHECK ONE

- SAME AS APPROVED WORKING PAPERS IOWA LOTTERY ORDER NO. _____
- NEW DESIGN

1. (I) RETAILER MANUAL PAGE (BACK)

Game 58
“Roll Out The Barrel”

How To Play “Roll Out The Barrel”

“Roll Out The Barrel” is played by peeling apart the five tabs located on the back of the ticket. Three symbols are printed under each tab. Check all five tab areas. If three consecutive symbols printed vertically or diagonally under any of the tabs match identically any of the winning combinations as shown on the ticket front, the player wins the corresponding prize. The arrow connecting the symbols indicates you are a winner.

Validation Requirements

- A. Each winning ticket will have a prize code printed in black on the far left of the lower most winning arrowhead tab showing the total dollar amount the ticket pays.
- B. After the player has signed the ticket, verify that the winning ticket was sold at your location by swiping the barcode through the barcode reader.
- C. Pay the amount indicated by the prize code.
- D. Destroy the prize code before disposing of the ticket.

8/17

NOTE : THE ABOVE ART WORK IS 100% OF ACTUAL SIZE.

CHECK ONE

- SAME AS APPROVED WORKING PAPERS IOWA LOTTERY ORDER NO. _____
- NEW DESIGN

2 SIZE

(A)	TICKET SIZE	1 7/8" +/- 1/16" X 4 1/4" +/- 1/16"
(B)	SALES SHEETS SIZE	8 1/2" +/- 1/16" X 11" +/- 1/16"
(C)	RETAILER MANUAL PAGES SIZE	6" +/- 1/16" X 4" +/- 1/16"

3 COLORS

(A)	TICKET FRONTS	BLACK, CYAN, MAGENTA, YELLOW
(B)	TICKET BACKS (TABS PULLED)	BLACK, CYAN, MAGENTA, YELLOW
(C)	TICKET BACKS (TABS IN PLACE)	PMS 347 IOWA LOTTERY GREEN
(D)	SALES SHEETS	BLACK, CYAN, MAGENTA, YELLOW
(E)	RETAILER MANUAL PAGE FRONTS	BLACK, CYAN, MAGENTA, YELLOW
(F)	RETAILER MANUAL PAGE BACKS	BLACK

4 STOCK

(A)	TICKET FRONTS	KALLIMA PAPER BOARD – STARCOTE CALIPER .012 C1S
(B)	TICKET BACKS (INDEX)	NEWARK PACIFIC PAPER BOARD CORP. – RECYCLED CALIPER .012
(C)	SALES SHEETS	100# SIGNATURE GLOSS ENAMEL
(D)	RETAILER MANUAL PAGES	WARREN RECYCLED ENAMEL 100#

5 TICKET NUMBERING

STARTING WITH - 058000001

6 CARTON NUMBERING

STARTING WITH 1 AND ON.

7 CASE NUMBERING

1 AND ON.

8 PRIZE STRUCTURE

QUARTER CARTON

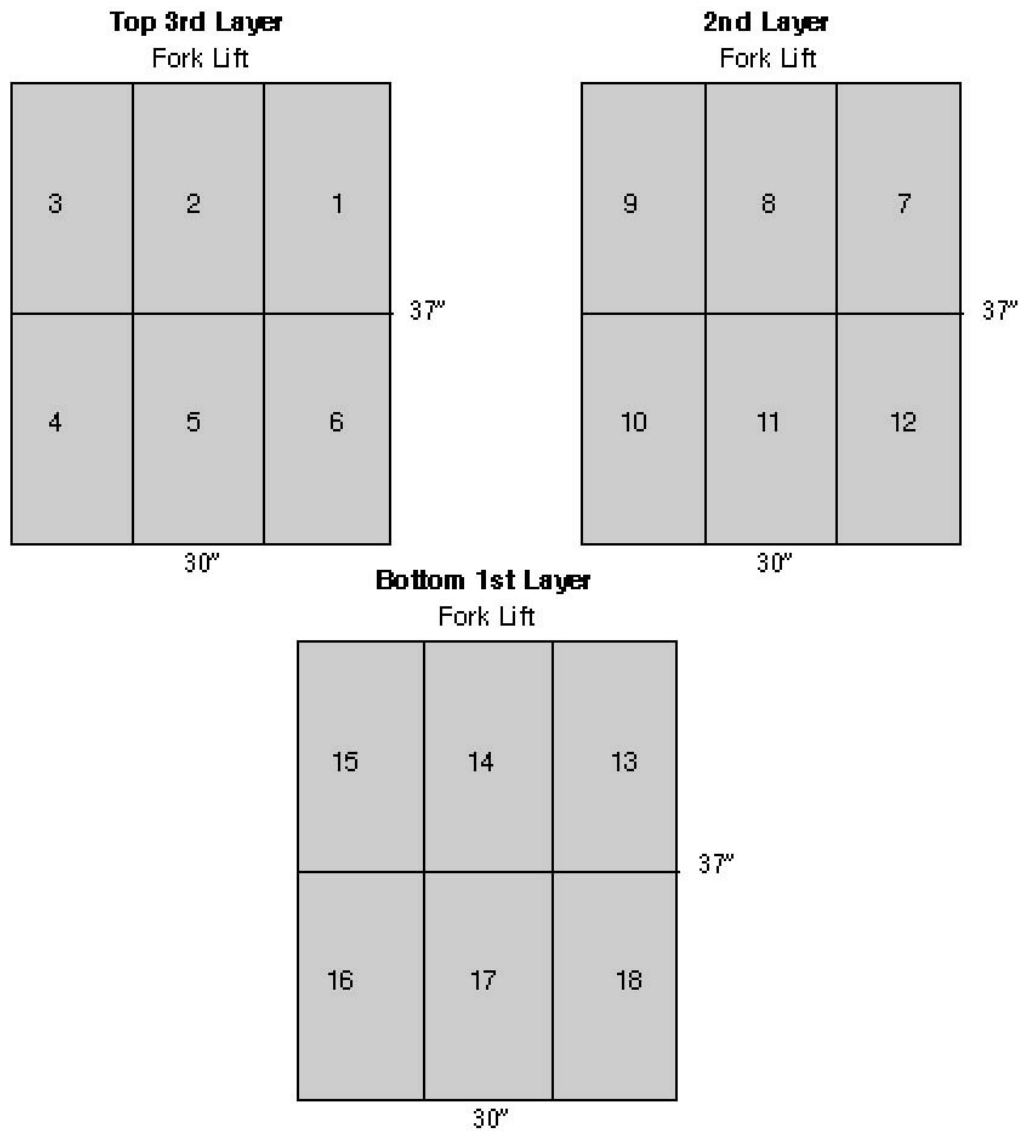
Roll Out the Barrel

TICKETS:	540				RETAILER:	COST	\$ 51.00
PRICE:	\$0.25					PROFIT	\$ 6.75
						NET COST	\$ 44.25
SALES:	\$135.00						
PAYOUTS:	\$84.00	62.22%					
	\$84.00						
	\$0.00				ODDS:	14.59	
Winning Ticke	37	7%					
PRIZE AMOUNT		NUMBER OF WINNERS	PRIZE COST	PRIZE		WINNING TICKETS	PRIZE COST
\$25.00		1	\$25.00	\$25.00		1	\$25.00
\$10.00		1	\$10.00	\$10.00		1	\$10.00
\$5.00		4	\$20.00	\$5.00		4	\$20.00
\$2.00		4	\$8.00	\$2.00		4	\$8.00
\$1.00		15	\$15.00	\$1.00		15	\$15.00
\$0.50		12	\$6.00	\$0.50		12	\$6.00
Total:		37	\$84.00	TOTAL:		37	\$84.00

9 PALLET CONFIGURAION

CASE BOX:	2400-4 PACK
LOW CASE NUMBER ON:	TOP
STACKING:	6 PER LAYER x 3 HIGH 6 NUMBERS APART
SKID SIZE:	30" x 37" BLUE
PALLET LABELS:	ON ONE SIDE TOWARDS FORK LIFT
OMITS:	OMITS ARE ALLOWED
TRUCK:	MANUFACTURING TO TAG LOWEST CASE NUMBER TOWARDS FORKLIFT. THEN SHIPPING TO ADD PALLET LABELS. LOADED IN ORDER WITH "LOWEST NUMBER IN NOSE OF TRUCK".

LAYER DIAGRAMS:



10. (A) BIG WINNER 1 (BA1)

Game Layouts												Accountant Used																									
Game Name ROLL OUT THE BARREL												<div style="text-align: center;">5 Tab Long</div> <div style="font-size: 48pt; font-weight: bold;">48</div> <div style="text-align: right;">up</div>																									
Tabs 5 Tab Long (4 Deals / Sheet)																																					
Sheet Code BA1				Total Win Tickets 4/Sheet				Form # RBIA58				Date Published Jun 6, 2017																									
0.00	25.00	0.00	0.00	0.00	10.00	0.00	5.00	0.00	2.00	0.00	0.00	<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="3">Payouts</th> </tr> <tr> <th>Qty</th><th>Amt</th><th>Tot</th> </tr> </thead> <tbody> <tr><td>1</td><td>1</td><td>25.00</td></tr> <tr><td>2</td><td>1</td><td>10.00</td></tr> <tr><td>3</td><td>4</td><td>5.00</td></tr> <tr><td>4</td><td>4</td><td>2.00</td></tr> <tr><td>5</td><td>15</td><td>1.00</td></tr> <tr><td>6</td><td>12</td><td>.50</td></tr> </tbody> </table>		Payouts			Qty	Amt	Tot	1	1	25.00	2	1	10.00	3	4	5.00	4	4	2.00	5	15	1.00	6	12	.50
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Qty	Amt	Tot																																			
1	1	25.00																																			
2	1	10.00																																			
3	4	5.00																																			
4	4	2.00																																			
5	15	1.00																																			
6	12	.50																																			
6RTM	6PTM	65BTM	1ETM	10ATM	15DTM	61ATM	54ATM	38RTM	6ETM	65BTM	38RTM																										
	1				2		3		4																												
0.00	0.00	5.00	0.00	2.00	0.00	0.00	0.00	25.00	0.00	0.00	10.00																										
12PTM	1ETM	54ATM	61ATM	6ETM	11DTM	6RTM	10ATM	6PTM	12PTM	1ETM	15DTM																										
		3		4				1			2																										
0.00	0.00	2.00	25.00	0.00	0.00	10.00	0.00	0.00	5.00	0.00	0.00																										
11DTM	10ATM	6ETM	6PTM	38RTM	6RTM	15DTM	65BTM	12PTM	54ATM	11DTM	10ATM																										
		4	1			2			3																												
10.00	0.00	0.00	0.00	5.00	0.00	0.00	2.00	0.00	0.00	25.00	0.00																										
15DTM	61ATM	38RTM	12PTM	54ATM	65BTM	11DTM	6ETM	1ETM	61ATM	6PTM	6RTM																										
2				3			4			1																											
W 1... 1		W 1... 1		W 1... 1		W 1... 1		W 1... 1																													
W 2... 1		W 2... 1		W 2... 1		W 2... 1		W 2... 1																													
W 3... 1		W 3... 1		W 3... 1		W 3... 1		W 3... 1																													
W 4... 1		W 4... 1		W 4... 1		W 4... 1		W 4... 1																													
4		4		4		4		4																													
Deal 1 42.00		Deal 2 42.00		Deal 3 42.00		Deal 4 42.00																															
Total Each Deal \$42.00 X 1 Sheets Per Deal = \$42.00																																					

Black = 498659 Cyan = 498660 Magenta = 498661 Yellow = 498662

10. (B) SMALL WINNER 1 (SA1)

Game Layouts											Accountant Used	5 Tab Long																						
Game Name ROLL OUT THE BARREL											48 up																							
Tabs 5 Tab Long (4 Deals / Sheet)																																		
Sheet Code SA1			Total Win Tickets 6/Sheet			Form # RBIA58					Date Published Jun 6, 2017																							
0.50	0.00	0.50	2.00	0.50	0.00	0.50	0.00	0.50	0.00	5.00	0.50	Payouts <table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th>Qty</th><th>Amt</th><th>Tot</th></tr> </thead> <tbody> <tr><td>1</td><td>25.00</td><td>25.00</td></tr> <tr><td>2</td><td>10.00</td><td>10.00</td></tr> <tr><td>3</td><td>5.00</td><td>20.00</td></tr> <tr><td>4</td><td>2.00</td><td>8.00</td></tr> <tr><td>5</td><td>1.00</td><td>15.00</td></tr> <tr><td>6</td><td>.50</td><td>6.00</td></tr> </tbody> </table>		Qty	Amt	Tot	1	25.00	25.00	2	10.00	10.00	3	5.00	20.00	4	2.00	8.00	5	1.00	15.00	6	.50	6.00
Qty	Amt	Tot																																
1	25.00	25.00																																
2	10.00	10.00																																
3	5.00	20.00																																
4	2.00	8.00																																
5	1.00	15.00																																
6	.50	6.00																																
13CTM	38DTM	4DTM	56BTM	30ETM	14ETM	4DTM	64DTM	13DTM	7BTM	51ETM	30ETM																							
6		6	4	6		6		6		3	6																							
0.00	0.50	0.00	0.50	0.00	5.00	0.00	0.50	0.00	0.50	2.00	0.00																							
10RTM	30ETM	7BTM	13CTM	64DTM	51ETM	10RTM	30ETM	16BTM	13DTM	56BTM	14ETM																							
	6		6		3		6		6	4																								
5.00	0.00	0.00	0.00	0.00	0.50	0.00	0.00	2.00	0.00	0.00	0.50																							
51ETM	14ETM	64DTM	38DTM	10RTM	4DTM	7BTM	14ETM	56BTM	16BTM	38DTM	13CTM																							
3					6			4			6																							
0.00	2.00	0.50	0.50	0.00	0.00	5.00	0.00	0.50	0.50	0.00	0.00																							
16BTM	56BTM	13DTM	13DTM	7BTM	16BTM	51ETM	38DTM	13CTM	4DTM	64DTM	10RTM																							
	4	6	6			3		6	6																									
W 3... 1		W 3... 1		W 3... 1		W 3... 1		W 3... 1		W 3... 1																								
W 4... 1		W 4... 1		W 4... 1		W 4... 1		W 4... 1		W 4... 1																								
W 6... 4		W 6... 4		W 6... 4		W 6... 4		W 6... 4		W 6... 4																								
6		6		6		6																												
Deal 1 9.00		Deal 2 9.00		Deal 3 9.00		Deal 4 9.00																												
Total Each Deal \$9.00 X 3 Sheets Per Deal = \$27.00																																		

Black = 498663 Cyan = 498664 Magenta = 498665 Yellow = 498666

10. (C) SMALL WINNER 2 (SB1)

Game Layouts										Accountant Used		5 Tab Long																																										
Game Name ROLL OUT THE BARREL												48 up																																										
Tabs 5 Tab Long (4 Deals / Sheet)																																																						
Sheet Code SB1			Total Win Tickets 5/Sheet			Form # RBIA58			Date Published Jun 6, 2017																																													
0.00 5ATM	0.00 32PTM	1.00 61RTM	0.00 29CTM	1.00 49ATM	0.00 10ETM	0.00 7ATM	0.00 63ETM	1.00 40PTM	0.00 2BTM	1.00 12ETM	0.00 63ETM	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="3">Payouts</th> </tr> <tr> <th>Qty</th> <th>Amt</th> <th>Tot</th> </tr> </thead> <tbody> <tr><td>1</td><td>1</td><td>25.00</td></tr> <tr><td>2</td><td>1</td><td>10.00</td></tr> <tr><td>3</td><td>4</td><td>5.00</td></tr> <tr><td>4</td><td>4</td><td>2.00</td></tr> <tr><td>5</td><td>15</td><td>1.00</td></tr> <tr><td>6</td><td>12</td><td>.50</td></tr> <tr><td></td><td></td><td>25.00</td></tr> <tr><td></td><td></td><td>10.00</td></tr> <tr><td></td><td></td><td>20.00</td></tr> <tr><td></td><td></td><td>8.00</td></tr> <tr><td></td><td></td><td>15.00</td></tr> <tr><td></td><td></td><td>6.00</td></tr> </tbody> </table>	Payouts			Qty	Amt	Tot	1	1	25.00	2	1	10.00	3	4	5.00	4	4	2.00	5	15	1.00	6	12	.50			25.00			10.00			20.00			8.00			15.00			6.00
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1.00 49ATM	0.00 10ETM	0.00 7ATM	1.00 61RTM	0.00 63ETM	1.00 64ATM	1.00 12ETM	0.00 2BTM	0.00 5ATM	1.00 40PTM	0.00 32PTM	1.00 64ATM																																											
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0.00 29CTM	1.00 12ETM	0.00 63ETM	0.00 5ATM	1.00 40PTM	0.00 2BTM	0.00 32PTM	1.00 61RTM	0.00 29CTM	0.00 10ETM	1.00 49ATM	0.00 7ATM																																											
	5			5			5			5																																												
1.00 40PTM	0.00 2BTM	1.00 64ATM	0.00 32PTM	0.00 7ATM	1.00 12ETM	1.00 49ATM	0.00 10ETM	1.00 64ATM	0.00 5ATM	0.00 29CTM	1.00 61RTM																																											
5		5			5	5		5			5																																											
W 5... 5				W 5... 5				W 5... 5																																														
		5				5				5																																												
Deal 1 5.00			Deal 2 5.00			Deal 3 5.00			Deal 4 5.00																																													
Total Each Deal \$5.00 X 3 Sheets Per Deal = \$15.00																																																						

Black = 498667 Cyan = 498668 Magenta = 498669 Yellow = 498670

11 ODDS

1 IN 14.59

12 PACKAGING

(A) NUMBER OF TICKETS PER CARTON	2160 (540 PER TRAY)
(B) NUMBER OF TRAYS PER CARTON	4
(C) NUMBER OF CARTONS PER CASE	4
(D) WEIGHT PER CARTON	13.6 lbs
(E) WEIGHT PER CASE	54 lbs
(F) SKID SIZE	L 37" X W 30"
(G) CASE PER SKID	18 (3 LAYERS OF 6) – LOW NUMBER ON TOP
(H) CARTON SIZE	L 16 ½" X W 9 ½" X H 4"
(I) CASE SIZE	L 17" X W 10" X H 17"

13 QUANTITY

(A) TICKET	1,002,240 (116 CASES) TICKETS +/-ACTUAL DELIVERED <small>(SEND 12 SAMPLE DEALS W/ NO WINNERS W/ VOID INDEX & SERIAL #099999999)</small>
(B) SALES SHEETS	660
(C) RETAILER MANUAL PAGES	2806 (PACK 1 RETAILER MANUAL PAGE PER TRAY - 1856, PLUS 950 (SHRINK WRAPPED IN 50'S)

14 SHIPPING SCHEDULE

(A) TICKET	8/3//17 - IF ALL APPROVED BY 6/19/17
(B) SALES SHEETS	8/3/17 - IF ALL APPROVED BY 6/19/17
(C) RETAILER MANUAL PAGES	8/3/17 - IF ALL APPROVED BY 6/19/17

15 PRICE OF ORDER

(A) TICKET	\$.01495/TICKET = \$14,983.49 (+/-) ACTUAL DELIVERED
(B) SALES SHEETS (REVISION)	N.C.
(C) RETAILER MANUAL PAGES	N.C.
(D) SET-UP	\$3,634.00 ONE TIME GAME DEVELOPMENT CHARGE
(E) INK CHARGE	

16 SHIPPING REQUIREMENTS

**"SHIPPING WILL BE PERFORMED BY A COMMON
CARRIER THAT OFFERS EXCLUSIVE USE TRAILERS
TO MEET IOWA LOTTERY'S SECURITY REQUIREMENTS."**

17. PRODUCTION SCHEDULE



Production Schedule

Game Name: Roll Out the Barrel	RBIA58	Game No. 58	P.O.# 170480
			Date
Schedule Date.....			5/18/2017
Ship Lottery Papers and Thermal Print Proofs of Combos....			6/12/2017
Fax/Email Approval Required of above.....			6/19/2017
Signed Lottery Papers in AGI's hands.....			6/21/2017
Print Sales Sheet Front.....			TBD
Print Sales Sheet Back.....			TBD
Print Retailer Manual Page.....			TBD
Print Ticket Fronts (Press Check at 8:00 A.M.).....			7/5/2017
Print Index.....			7/10/2017
Print Ticket Backs (Symbol Side) (Press Check at 8:00 A.M.).....			7/10/2017
Glue.....			7/17/2017
Die Cut.....			7/18/2017
Collate.....			7/20/2017
Slit & Serialize.....			7/24/2017
Guillotine & Box.....			7/27/2017
Ship.....			8/3/2017
Arrive at Lottery Ankeny warehouse (at 7:30 A.M.).....			8/4/2017
Signature		Date	

18. SPECIAL INSTRUCTIONS:

19. INTERNAL APPROVAL TO AUTHORIZE PRODUCTION:

19. INTERNAL APPROVAL TO AUTHORIZE PRODUCTION:

APPROVED: Jammy John 6/20/17
AMERICAN GAMES LOTTERY REPRESENTATIVE / DATE

APPROVED: Chief M. Buxton 6-20-17
AMERICAN GAMES PROOFREADING / DATE

APPROVED: Jana L. Clark 6-20-17
AMERICAN GAMES GAME DEVELOPMENT / DATE

APPROVED: Steve Hunt 6-20-17
AMERICAN GAMES TECH ART / DATE

APPROVED: PAK 6-20-17
AMERICAN GAMES MANUFACTURING / DATE

19. LOTTERY APPROVAL TO AUTHORIZE PRODUCTION:

APPROVED: _____
AMERICAN GAMES PRESIDENT / DATE



8/2017

APPROVED: _____
IOWA LOTTERY / DATE

