

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**INJECTION SYSTEM BUILDER**

**30 GA DRUM**

**2 DRUM BATCH**

**LA50725**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC PREMIUM BREAK	53 GA		RM1380		32
LABEL IS BUILDER 30 GAL			RMLABEL50725D30		
HOT WATER	7 GA		RM3800		



*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

**Personal Protective Equipment during manufacturing:**

- Safety glasses
- Rubber gloves
- Protective Sleeves
- Apron

Lot # \_\_\_\_\_

Mixing Instructions: **2 Drums**

Mix for 5 minutes. Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**LA50725/30 GA DRUM**

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**INJECTION SYSTEM BUILDER**

**15 GA DRUM**

**4 DRUM BATCH**

**LA50700**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC PREMIUM BREAK	53 GA		RM1380		32
LABEL IS BUILDER 15 GAL			RMLABEL50700D15		
HOT WATER	7 GA		RM3800		



*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

**Personal Protective Equipment during manufacturing:**

Lot # \_\_\_\_\_

- Safety glasses
- Rubber gloves
- Protective Sleeves
- Apron

**Mixing Instructions:** 4 Drums

Mix for 5 minutes. Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

NET: \_\_\_\_\_

CUSTOMER \_\_\_\_\_

**Computer Work Completed**

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**LA50700/15 GA DRUM**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Total New Product Made: \_\_\_\_\_

**WAREWASH DELIMER**

**GALLON**

60 GALLON BATCH

WW70425

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC AQUA-SOLV	55 GA		RM1800		27
BOTTLE GALLON, CLEAR EACH			RM1175		
CAP GALLON NON-VENTED FOIL SEAL EACH			RM1425		
CARTON FOUR GALLON EACH			RM1575		
LABEL WW DELIMER GAL			RMLABEL70425GAL		
LABEL WW DELIMER CTN			RMLABEL70425CTN		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		
WARM WATER	5 GA		RM3800		

On Shelf To Start: \_\_\_\_\_

Taken Off Shelf: \_\_\_\_\_

On Shelf Now: \_\_\_\_\_

Staff Initials (transfer from Shop to Whse has been done): \_\_\_\_\_

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses

Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: **60 Gallons**

Mix until uniform.

Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**WW70425/GALLON**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Total New Product Made: \_\_\_\_\_

**LIQUID LAUNDRY DETERGENT -DF**

**GALLON 80 GALLON BATCH LA50001**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
JOEM CHEM PSB	60 LBS		RM1900		
JOEM CHEM LB1	80 LBS		RM1925		
SCENT ALPINE LEMON LB	15 oz		RM3575		20
BOTTLE GALLON, CLEAR EACH			RM1175		
CAP GALLON NON-VENTED FOIL SEAL EACH			RM1425		
CARTON FOUR GALLON EACH			RM1575		
LABEL LIQUID LAUNDRY DETERGENT -DF			RMLABEL50001GAL		
LABEL LIQUID LAUNDRY DETERGENT -DF			RMLABEL50001CTN		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		
HOT WATER	65 GA		RM3800		

On Shelf To Start: \_\_\_\_\_

Taken Off Shelf: \_\_\_\_\_

On Shelf Now: \_\_\_\_\_

Staff Initials (transfer from Shop to Whse has been done): \_\_\_\_\_

**Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.**

**Use all safety equipment required.**

Personal Protective Equipment during manufacturing:

Safety glasses  
Rubber gloves  
Apron

RM1900 \_\_\_\_\_  
RM1925 \_\_\_\_\_

Mixing Instructions: **80 Gallons**

Mix for 5 minutes.

Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

NET: \_\_\_\_\_

CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**BOTTLER SETTINGS**

Fill Start Delay
FillBar Down Delay
Fill Cycle Time
Exit Gate Open Delay
Exit Gate Open Time


Pump Time
Entry Gate In Delay
Entry Gate Open Delay
Drip Tray In Delay
Drip Tray Out Delay


**LA50325/GALLON**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**LIQUID LAUNDRY DETERGENT-DF  
30 GALLON DRUM**

**LA50230**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
JOEM CHEM PSB	45 lbs.		RM1900		
JOEM CHEM LB1	59 lbs.		RM1925		
SCENT ALPINE LEMON LB	10 oz.		RM3575		20
LABEL LIQ LAUNDRY DET 30 G			RMLABEL50330D30		
HOT WATER	48 gal.		RM3800		

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses

RM1900 \_\_\_\_\_

Rubber gloves

RM1925 \_\_\_\_\_

Dust Mask

Mixing Instructions: **2 Drums**

Mix for 5 minutes.

Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**LA50330/30 GA DRUM**

NOTE: MAY USE 825 OR 330 DRUM

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Total New Product Made: \_\_\_\_\_

**LIQUID LAUNDRY DETERGENT**

**GALLON**                      80 GALLON BATCH                      LA50325

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
JOEM CHEM PSB	60 LBS		RM1900		
JOEM CHEM LB1	80 LBS		RM1925		
SCENT ALPINE LEMON LB	15 oz		RM3575		20
DYE LIQUID BLUE	6 oz		RM2380		15
BOTTLE GALLON, CLEAR EACH			RM1175		
CAP GALLON NON-VENTED FOIL SEAL EACH			RM1425		
CARTON FOUR GALLON EACH			RM1575		
LABEL LIQUID LAUNDRY DET GAL			RMLABEL50325GAL		
LABEL LIQUID LAUNDRY DET CTN			RMLABEL50325CTN		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		
HOT WATER	65 GA		RM3800		

On Shelf To Start: \_\_\_\_\_  
 Taken Off Shelf: \_\_\_\_\_ Staff Initials (transfer from Shop to Whse has been done): \_\_\_\_\_  
 On Shelf Now: \_\_\_\_\_

**Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
 Use all safety equipment required.**

Personal Protective Equipment during manufacturing:

Safety glasses                      RM1900 \_\_\_\_\_  
 Rubber gloves                      RM1925 \_\_\_\_\_  
 Dust Mask

Mixing Instructions: **80 Gallons**

Mix for 5 minutes.  
 Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_ M.U.: \_\_\_\_\_  
 NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_  
 CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_  
 Signed: \_\_\_\_\_

**LA50325/GALLON**

**DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS**

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**LIQUID LAUNDRY DETERGENT PAIL**

**5 GA PAIL                      16 PAIL BATCH**

**LA50340**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
JOEM CHEM PSB	60 lbs.		RM1900		
JOEM CHEM LB1	79 lbs.		RM1925		
SCENT ALPINE LEMON LB	15 oz.		RM3575		20
DYE LIQUID BLUE	6 oz.		RM2380		15
LID FIVE GALLON PAIL EACH, VENTED			RM3025		
PAIL FIVE GALLON EACH			RM3125		
LABEL LIQUID LAUNDRY DET 5 G			RMLABEL50340PL5		
WATER	65.06 gal.		RM3800		

\*PLASTIC HANDLES

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
Rubber gloves

RM1900 \_\_\_\_\_  
RM1925 \_\_\_\_\_

Mixing Instructions: **16 Pails**

Mix for 5 minutes.

Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**LA50340/PAIL**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**INJECTION SYSTEM DETERGENT**

**5 GA PAIL                      12 PAIL BATCH                      LA50775**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC LIQUID LAUNDRY SUDS	53 GA		RM1975		31
PAIL FIVE GALLON EACH			RM3125		
LID FIVE GALLON PAIL EACH, VENTED			RM3025		
LABEL IS DET 5 GAL			RMLABEL50775PL5		
HOT WATER	7 GA		RM3800		

\*PLASTIC HANDLES

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: **12 Pails**

Mix for 5 minutes. Use soap and water  
to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**LA50775/PAIL**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Total New Product Made: \_\_\_\_\_

**LIQUID DISHWASH CONCENTRATE**

**QUART**

228 QUART BATCH

WW71125

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG #
USC AMBER SUDS DISHWASHING	56 GA		RM2050		26
BOTTLE QUART NATURAL	228		RM1225		
CAP QUART FLIP TOP FOIL SEAL	228		RM1475		
CARTON 12 PACK QUART	19		RM1500		
LABEL LIQ DISHWASH QUART	228		RMLBLLIQDSHQT		
LABEL LIQ DISHWASH QT CTN	19		RMLBLLIQDSHQTCTN		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		

On Shelf To Start: \_\_\_\_\_

Taken Off Shelf: \_\_\_\_\_

On Shelf Now: \_\_\_\_\_

Staff Initials (transfer from Shop to Whse has been done): \_\_\_\_\_

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.*

*Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses

Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: 220 Quarts

Mix until uniform

Use soap and water to clean equipment when finished

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

WW71125/QUART

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Total New Product Made: \_\_\_\_\_

**LIQUID DISHWASH CONCENTRATE**

**GALLON**                      80 GALLON BATCH                      WW71150

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC AMBER SUDS DISHWASHING	80 GA		RM2050		26
BOTTLE GALLON, CLEAR EACH			RM1175		
CAP GALLON NON-VENTED FOIL SEAL EACH			RM1425		
CARTON FOUR GALLON EACH			RM1575		
LABEL LIQ DISHWASH GAL			RMLBLLIQDSHGAL		
LABEL LIQ DISHWASH GAL CTN			RMLBLLIQDSHCTN		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		

On Shelf To Start: \_\_\_\_\_

Taken Off Shelf: \_\_\_\_\_

On Shelf Now: \_\_\_\_\_

Staff Initials (transfer from Shop to Whse has been done): \_\_\_\_\_

***Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.***

Personal Protective Equipment during manufacturing:

Safety glasses  
Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: **80 Gallons**

Mix until uniform.

Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**WW71150/GALLON**

**DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS**

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_  
 Total: \_\_\_\_\_

Sequence: \_\_\_\_\_

**LIQUID DISHWASH CONCENTRATE**

5 GA PAIL                      11 PAIL BATCH                      WW71175

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC AMBER SUDS DISHWASHING	55 GA		RM2050		26
LID FIVE GALLON PAIL EACH, VENTED			RM3025		
PAIL FIVE GALLON EACH			RM3125		
LABEL LIQ DISHWASH 5 G			RMLBLLIQDHP5		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
 Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
 Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: 11 Pails

Mix until uniform

Use soap and water to clean equipment when finished

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**WW71175/PAIL**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Total New Product Made: \_\_\_\_\_

**WAREWASH DRYING AGENT**

**GALLON**

66 GALLON BATCH

WW70725

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC SPECIAL RINSE AID	60 GA		RM2280		33
BOTTLE GALLON, CLEAR EACH			RM1175		
CAP GALLON NON-VENTED FOIL SEAL EACH			RM1425		
CARTON FOUR GALLON EACH			RM1575		
LABEL WW DRYING AGENT CTN			RMLABEL70725CTN		
LABEL WW DRYING AGENT GAL			RMLABEL70725GAL		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		
WARM WATER	6 GA		RM3800		

On Shelf To Start: \_\_\_\_\_

Taken Off Shelf: \_\_\_\_\_

On Shelf Now: \_\_\_\_\_

Staff Initials (transfer from Shop to Whse has been done): \_\_\_\_\_

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.*

*Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: **66 Gallons**

Mix until uniform.

Use soap and water to clean equipment when finished.

M.U.: \_\_\_\_\_

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**WW70725/GALLON**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_  
 Total: \_\_\_\_\_

Sequence: \_\_\_\_\_

**WAREWASH DRYING AGENT**

**5 GA PAIL**                      13 PAIL BATCH                      WW70700

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC SPECIAL RINSE AID	60 GA		RM2280		33
PAIL FIVE GALLON EACH			RM3125		
LID FIVE GALLON PAIL EACH, VENTED			RM3025		
LABEL WW DETERGENT 5 G			RMLABEL70475PL5		
WARM WATER	5 GA		RM3800		

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
 Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
 Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: **13 Pails**

Mix until uniform

Use soap and water to clean equipment when finished

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**WW70700/PAIL**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Total New Product Made: \_\_\_\_\_

**LIQUID FABRIC SOFTENER**

**GALLON**                      24 GALLON BATCH                      LA50500

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC WHISPER SOFTENER	24 GA		RM2430		34
BOTTLE GALLON, CLEAR EACH			RM1175		
CAP GALLON VENTED FOIL SEAL, WHITE			RM1435		
CARTON FOUR GALLON EACH			RM1575		
LABEL LIQUID FAB SOFT CTN			RMLABEL50500CTN		
LABEL LIQUID FAB SOFT GAL			RMLABEL50500GAL		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		

On Shelf To Start: \_\_\_\_\_  
 Taken Off Shelf: \_\_\_\_\_ Staff Initials (transfer from Shop to Whse has been done): \_\_\_\_\_  
 On Shelf Now: \_\_\_\_\_

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
 Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses                      RM1900 \_\_\_\_\_  
 Rubber gloves                      RM1925 \_\_\_\_\_  
 Apron

Mixing Instructions: **24 Gallons**

This product is re-packaged into our labeled containers.  
 Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_ M.U.: \_\_\_\_\_  
 NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_  
 CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_  
 Signed: \_\_\_\_\_

**LA50500/GALLON**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**INJECTION SYSTEM SOFTENER**

5 GA PAIL

1 PAIL BATCH

LA50925

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC WHISPER SOFTENER	5 GA		RM2430		34
PAIL FIVE GALLON EACH			RM3125		
LID FIVE GALLON PAIL EACH, VENTED			RM3025		
LABEL IS SOFTENER 5 GAL			RMLABEL50925PL5		

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: 1 Pail

This product is re-packaged into our labeled containers.  
Use soap and water to clean equipment when finished

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

Net: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

LA50925/PAIL

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**INJECTION SYSTEM SOFTENER**

**30 GA DRUM                      1 DRUM BATCH                      LA50975**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC WHISPER SOFTENER	30 GA		RM2430		34
LABEL IS SOFTENER 30 GAL			RM6120919		

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Lot # \_\_\_\_\_

Safety glasses  
Rubber gloves

Mixing Instructions: **1 Drum**

This product is re-packaged into our labeled containers.  
Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

CUSTOMER \_\_\_\_\_

Computer Work Completed

Date:

Signed:

**LA50975/30 GA DRUM**

**DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS**

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**INJECTION SYSTEM SOFTENER**

15 GA DRUM

1 DRUM BATCH

LA50950

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC WHISPER SOFTENER	15 GA		RM2430		34
LABEL IS SOFTENER 15 GAL			RMLABEL50950D15		

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Lot # \_\_\_\_\_

Safety glasses  
Rubber gloves

Mixing Instructions: 1 Drum

This product is re-packaged into our labeled containers.  
Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**LA50950/15 GA DRUM**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_  
 Total: \_\_\_\_\_

Sequence: \_\_\_\_\_

**WAREWASH DEGREASER**

**GALLON**                      75 GALLON BATCH                      WW70375

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USCALRITE CAL-TASTIC	60 GA		RM2685		35
BOTTLE GALLON, CLEAR EACH			RM1175		
CAP GALLON NON-VENTED FOIL SEAL EACH			RM1425		
CARTON FOUR GALLON EACH			RM1575		
LABEL WW DEGREASER CARTON			RMLABEL70375CTN		
LABEL WW DEGREASER 1 GAL			RMLABEL70375GAL		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		
WARM WATER	15 GA		RM3800		

Rotate shelf:  
 On Shelf To Start: \_\_\_\_\_  
 On Shelf Now: \_\_\_\_\_

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
 Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Lot # \_\_\_\_\_

- Safety glasses
- Rubber gloves
- Apron

Mixing Instructions: **75 Gallons**

Mix until uniform  
 Use soap and water to clean equipment when finished

Finished Goods Mfgd.                      M.U.: \_\_\_\_\_  
 Shop: \_\_\_\_\_ Whse: \_\_\_\_\_                      NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_  
 CUSTOMER \_\_\_\_\_

Computer Work Completed

**WW70375/GALLON**

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**INJECTION SYSTEM RUST SOUR**

**15 GA DRUM**

**4 DRUM BATCH**

**LA50875**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC DE-IRON	55 GA		RM3565		28
LABEL IS RUST SOUR 15 GAL			RMLABEL50875D15		
HOT WATER	5 GA		RM3800		



*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: **4 Drums**

Mix until uniform

Use soap and water to clean equipment when finished

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**LA50875/15 GA DRUM**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**INJECTION SYSTEM RUST SOUR**

5 GA PAIL

12 PAIL BATCH

LA50850

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC DE-IRON	55 GA		RM3565		28
PAIL FIVE GALLON EACH			RM3125		
LID FIVE GALLON PAIL EACH, VENTED			RM3025		
LABEL IS RUST SOUR 5 GAL			RMLABEL50850PL5		
HOT WATER	5 GA		RM3800		



*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: 12 Pails

Mix until uniform

Use soap and water to clean equipment when finished

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

LA50850/PAIL

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Sequence: \_\_\_\_\_

**INJECTION SYSTEM RUST SOUR**

**30 GA DRUM**

**2 DRUM BATCH**

**LA50900**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
USC DE-IRON	55 GA		RM3565		28
LABEL IS RUST SOUR 30 G			RMLABEL50900D30		
WARM WATER	5 GA		RM3800		



*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: **2 Drums**

Mix until uniform

Use soap and water to clean equipment when finished

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**LA50900/30 GA DRUM**

**DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS**

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_  
 Total: \_\_\_\_\_

Sequence: \_\_\_\_\_

**HIGH EFFICIENCY LIQUID LAUNDRY DETERGENT**

**5 GA PAIL**      11 PAIL BATCH      LA50130

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
POWDER, SODA ASH LB	6 lbs.		RM3325		14
SODIUM CITRATE	6 lbs.		RM4001		21
CAUSTIC SODA 50% (LIQUID)	8 lbs.		RM4002		5
DDBSA	15 lbs.		RM4003		6
SPECTRADET 541	56 lbs.		RM4004		23
LABEL HE LAUNDRY DET 5 G			RMLABEL50130PL5		
WARM WATER	45.5 Gal.		RM3800		

Rotate shelf:  
 On Shelf To Start: \_\_\_\_\_  
 On Shelf Now: \_\_\_\_\_

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
 Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
 Rubber gloves  
 Protective Sleeves  
 Apron

Lot #  
 RM3325 \_\_\_\_\_  
 RM4001 \_\_\_\_\_  
 RM4002 \_\_\_\_\_  
 \_\_\_\_\_  
 RM4003 \_\_\_\_\_  
 RM4004 \_\_\_\_\_

Mixing Instructions: **11 PAILS**

Add warm water to the tank then add powdered Raw Materials as they appear above. Each ingredient should be dissolved before adding the next powder. Add liquid Raw Materials and mix for 5 minutes. Finished product should appear as a clear straw color. It should be the viscosity of water and have a bland odor.

Finished Goods Mfgd.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_ M.U.: \_\_\_\_\_ SALES ORDER # \_\_\_\_\_  
 NET: \_\_\_\_\_ CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_

**LA50130/PAIL**

Signed: \_\_\_\_\_

**DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS**

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Total New Product Made: \_\_\_\_\_

**HIGH EFFICIENCY LIQUID LAUNDRY DETERGENT**

**GALLON**

56 GALLON BATCH

LA50125

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
POWDER, SODA ASH LB	6 LBS		RM3325		14
SODIUM CITRATE	6 LBS		RM4001		21
CAUSTIC SODA 50% (LIQUID)	8 LBS		RM4002		5
DDBSA	15 LBS		RM4003		6
SPECTRADET 541	56 LBS		RM4004		23
BOTTLE GALLON, CLEAR EACH			RM1175		
CAP GALLON NON-VENTED FOIL SEAL EACH			RM1425		
CARTON FOUR GALLON EACH			RM1575		
LABEL HE LAUNDRY DET GAL			RMLABEL50125GAL		
LABEL HE LAUNDRY DET CTN			RMLABEL50125CTN		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		
WARM WATER	45.5 GA		RM3800		

On Shelf To Start: \_\_\_\_\_

Taken Off Shelf: \_\_\_\_\_

On Shelf Now: \_\_\_\_\_

Staff Initials (transfer from Shop to Whse has been done): \_\_\_\_\_

**Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.**

**Use all safety equipment required.**

Personal Protective Equipment during manufacturing:

Safety glasses

Rubber gloves

Apron

Half Mask

Lot #  
RM3325 \_\_\_\_\_

RM4001 \_\_\_\_\_

RM4002 \_\_\_\_\_

RM4003 \_\_\_\_\_

RM4004 \_\_\_\_\_

Mixing Instructions: **55 Gallons**

Add warm water to the tank then add powdered Raw Materials

as they appear above. Each ingredient should be dissolved before adding the next powder.

Add liquid Raw Materials and mix for 5 minutes. Finished product should appear as a clear straw color. It should be the viscosity of water and have a bland odor.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

Computer Work Completed

SALES ORDER # \_\_\_\_\_

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**LA50125/GALLON**

**DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS**

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_

Total New Product Made: \_\_\_\_\_

**TRUE BLUE LIQUID DISHWASH**

**GALLON 60 GALLON BATCH WW71200**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
SUPER BLUE SUDS	55 GA		RM4030		
BOTTLE GALLON, CLEAR EACH			RM1175		
CAP GALLON NON-VENTED FOIL SEAL EACH			RM1425		
CARTON FOUR GALLON EACH			RM1575		
LABEL WW TRU BLUE DISHWASH GAL			RMLABEL71200GAL		
LABEL WW TRU BLUE DISHWASH CTN			RMLABEL71200CTN		
ADHESIVE 3M LIGHT AMBER 1 X 3" STICK LB			RM1100		
COLD WATER	5 GA		RM3800		

On Shelf To Start: \_\_\_\_\_

Taken Off Shelf: \_\_\_\_\_

On Shelf Now: \_\_\_\_\_

Staff Initials (transfer from Shop to Whse has been done): \_\_\_\_\_

**Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
Use all safety equipment required.**

Personal Protective Equipment during manufacturing:

Safety glasses

Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: **60 Gallons**

Mix until uniform.

Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

Computer Work Completed

CUSTOMER \_\_\_\_\_

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**WW71200/GALLON**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS

Work Order # \_\_\_\_\_ Batches To Be Made: \_\_\_\_\_ Target Qty: \_\_\_\_\_ Date: \_\_\_\_\_  
 TOTAL: \_\_\_\_\_

Sequence: \_\_\_\_\_

**TRUE BLUE LIQUID DISHWASH**

**5 GA PAIL 12 PAIL BATCH WW71225**

Raw Material	Qty	Total Amount Used	Item #	Initial When Complete	SDS PG. #
SUPER BLUE SUDS	55 GAL		RM4030		
LID FIVE GALLON PAIL EACH, VENTED	1		RM3025		
PAIL FIVE GALLON EACH	1		RM3125		
LABEL WW TRUE BLUE DISHWASH 5 G	1		RMLABEL71225PL5		
COLD WATER	5 GAL		RM3800		

*Please note: Before starting to make this product, read all raw material SDS and the finished products SDS.  
 Use all safety equipment required.*

Personal Protective Equipment during manufacturing:

Safety glasses  
 Rubber gloves

Lot # \_\_\_\_\_

Mixing Instructions: **12 Pails**

Mix until uniform.  
 Use soap and water to clean equipment when finished.

Shop: \_\_\_\_\_ Whse: \_\_\_\_\_

M.U.: \_\_\_\_\_

NET: \_\_\_\_\_

SALES ORDER # \_\_\_\_\_

CUSTOMER \_\_\_\_\_

Computer Work Completed

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

**WW71225/PAIL**

DO NOT FLUSH EXTRA PRODUCT DOWN DRAIN - PLACE IN APPROPRIATE CONTAINER W/SDS