



TriStitch® Jumpsuit

ITEM #S	OJS-[size], 24212-[size], 24217-[size], 24218-[size], 24219-[size], 24220-[size], 24221-[size], 24223-[size], 24225-[size], 24226-[size], 24227-[size]
DESCRIPTION	TriStitch® Jumpsuit
SIZES	S-10XL
MATERIALS	65% polyester, 35% cotton twill
COLORS	Orange (OJS), Chocolate Brown (24221), Green (24220), Hot Pink (24226), Khaki (24218), Lime Green (24227), Medium Gray (24225), Navy (24212), Red (24217), Yellow (24223), White (24219)
CONSTRUCTION	<ul style="list-style-type: none"> • Raglan short sleeves • Elasticized waistband: 26-gauge, heavy duty elastic • Hemmed sleeves and bottoms • 6 solid brass, nickel plated snaps • One double needle stitched breast pocket • Color-coded woven size label • Reinforcing bar tacks at stress points • Hems are 1/2in wide, double folded and are finished with overlapping circular stitching
STITCHING	3-needle felling stitch on all seams for maximum strength and durability
THREAD	Tex Size T-40, D-Core or equivalent thread is used on all interior and exterior seams and is color matched to the garment
TREATMENTS	IronClad® finish – includes CRF treatment [Crease & Soil Resistant)
PACKAGING	All garments are individually packaged in poly bags
WEIGHT	Fabric: 7.5 oz per yd
CARE INSTRUCTIONS	Wash warm and tumble dry. Stands up to the bleach levels recommended for industrial laundries with minimal shade loss.
DIFFERENTIATORS	CTPAT certified manufacturing
CASE PACK	EA
OTHER	<ul style="list-style-type: none"> • Screen printed size label for easy sorting

NOTES**Other Fabric Specifications**

Warp is the scrim running the length of the fabric

Fill is the scrim running the width of the fabric

Strength Type	Warp	Fill
Tear	14 lbs	12 lbs
Tensile	175-200 lbs	130-150 lbs

Other Thread Specifications

Tex is the thread (yarn) size

This is the unit for expressing linear density,
equal to the weight in grams of 1 kilometer of yarn

Tex Size	T-40	
Strength	4.13 lbs	Avg single-end break
Elongation	20.6%	Avg elongation at break
Shrinkage	<1%	At 212°F (boiling water)
Hot Air Shrinkage	<2%	
Loop Strength	5.65 lbs	Avg loop break strength
Loop Strength Ratio	1.3	
Seam Strength	46.3	Lockstitch [8 spi)

Colors/Sizes below are ONLY sold per case of 6 and have a 12 week lead time

- Orange - 9XL
- Navy - size 7XL, 9XL
- Lime Green - 5XL, 7XL, 9XL
- Medium Gray - 5XL, 7XL, 9XL



TriStitch®

V-Neck Shirt

T[color]S-[size]

ITEM #	T[color]S-[size]
DESCRIPTION	TriStitch® V-Neck Shirt
SIZES	S-14XL (see size chart below)
MATERIALS	65% polyester/35% cotton twill
COLOR	Orange [O], Navy [N], White [W], Green [G], Red [R], Khaki [K], Postman Blue [PB], Yellow [Y], Hot Pink [PK], Lime Green [LG], Chocolate Brown [BR], Medium Gray [GY], Wine [WN]
CONSTRUCTION	<ul style="list-style-type: none"> • Cut larger to fit a wide range of body types • Sides, inseam, sleeve seams, and shoulder seams sewn with 3 needle felling stitch • Non-binding V-neck collar • One breast pocket set with 1/8-inch margin double needle lock stitching • Raglan short sleeves circular hemmed with single needle lock stitching • Bottom circular hemmed with 1/2-inch finish double turned hem using single needle lock stitching • Reinforcing bar tacks at stress points
STITCHING	3-needle felling stitch on all seams for maximum strength and durability
THREAD/ THREAD COUNT	Thread: high-quality, heavy-duty cotton wrapped polyester Thread count: approximately 76 x 48
TREATMENTS	Ironclad industrial fabric finish resists creases
PACKAGING	All garments are packaged in poly bags – 6 per size
WEIGHT	Fabric: 7.5 oz per yd Product: minimum of 11.2 oz
PRIMARY COUNTRY OF ORIGIN	Mexico
CARE INSTRUCTIONS	Wash warm and tumble dry. Stands up to the bleach levels recommended for industrial laundries with minimal shade loss.
DIFFERENTIATORS	<ul style="list-style-type: none"> • CTPAT certified manufacturing • Khaki, Navy, and Orange are GSA-approved (Contract # GS-07F-9141-S)
CASE PACK	6 per size
OTHER	<ul style="list-style-type: none"> • Color coded woven fabric labels with care instructions and fabric content • Screening/stenciling is available

	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL	9XL	10XL	12XL	14XL
Chest	45	48	51	54	57	61	65	69	73	77	81	85	89	93	97
Sleeve Length	11	11.5	12	14	15	16	17	18	19	20	21	22	23	24	25
Sleeve Opening	19	19	19	19	19	19.5	19.5	20	20.5	21	21.5	22	22.5	23	23
Sweep	43	47	49	52	56	60	64	68	72	76	80	84	88	92	96
Neck Circumference	26	26	26	27	27	28	29	29	29	30	30	31	31	31	31
Neck Drop	7.2	7.25	7.28	7.31	7.34	7.38	7.5	7.63	7.75	7.88	8	8.125	8.25	8.375	8.5
Neck Width	6.4	6.5	6.56	6.63	6.69	6.75	7	7.25	7.5	7.75	7.88	8	8.25	8.5	9
Center Back Width	26	27	28	30	31	31	32	32	32	32	32	32	32	32	32

NOTES

Other Fabric Specifications

Warp is the scrim running the length of the fabric

Fill is the scrim running the width of the fabric

Strength Type	Warp	Fill
Tear	14 lbs	12 lbs
Tensile	175-200 lbs	130-150 lbs

Other Thread Specifications

Tex is the thread (yarn) size

This is the unit for expressing linear density,
equal to the weight in grams of 1 kilometer of yarn

Tex Size	T-40	
Strength	4.13 lbs	Avg single-end break
Elongation	20.6%	Avg elongation at break
Shrinkage	<1%	At 212°F (boiling water)
Hot Air Shrinkage	<2%	
Loop Strength	5.65 lbs	Avg loop break strength
Loop Strength Ratio	1.3	
Seam Strength	51.7	Chainstitch (8 spi)

Colors/Sizes below are ONLY sold per case of 6 and have a 12 week lead time
- Medium Gray - 6XL, 7XL, 8XL, 9XL, 10XL



TriStitch®

Trousers

T[color]T-[size]

ITEM #	T[color]T-[size]
DESCRIPTION	TriStitch® Trousers
SIZES	S-14XL (see size chart below)
MATERIALS	65% polyester/35% cotton twill
COLOR	Orange [O], Navy [N], White [W], Green [G], Red [R], Khaki [K], Postman Blue [PB], Yellow [Y], Hot Pink [PK], Lime Green [LG], Chocolate Brown [BR], Medium Gray [GY], Wine [WN]
CONSTRUCTION	<ul style="list-style-type: none"> • Cut larger to fit wide range of body types • Pull-on style with mock fly • Sides, inseam, sleeve seams, and rise seams sewn with 3 needle felling stitch • 1 ½ " W 26-gauge heavy duty elastic (with 165% stretch) is surged on with safety stitch and stitched down with 4 rows of expansion stitching • Legs are circular hemmed with single needle stitch • Reinforcing bar tacks at stress points • No pockets
STITCHING	3-needle felling stitch on all seams for maximum strength and durability
THREAD/ THREAD COUNT	Thread: high-quality, heavy-duty cotton wrapped polyester Thread count: approximately 76 x 48
TREATMENTS	IronClad industrial fabric finish resists creases
PACKAGING	All garments are packaged in poly bags – 6 per size
WEIGHT	Fabric: 7.5 oz per yd Product: minimum of 11.25 oz
PRIMARY COUNTRY OF ORIGIN	Mexico
CARE INSTRUCTIONS	Wash warm and tumble dry. Stands up to the bleach levels recommended for industrial laundries with minimal shade loss.
DIFFERENTIATORS	<ul style="list-style-type: none"> • CTPAT certified manufacturing • Khaki, Navy, and Orange are GSA-approved (Contract # GS-07F-9141-S)
CASE PACK	6 per size
OTHER	<ul style="list-style-type: none"> • Color coded woven fabric labels with care instructions and fabric content • Screening/stenciling is available

	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL	9XL	10XL	12XL	14XL
Waist Relaxed	24	27	29	31	33	36	40	44	48	50	54	58	62	66	70
Waist Extended	38	41	44	47	50	54	58	62	66	70	74	78	82	86	90
Hip (6" from waist)	39	43	47	49	51	55	59	63	67	71	75	79	83	87	91
Front Rise	12	12.5	13	13.5	14	14.5	16	16.5	17	17.5	18	18.5	19	20.5	21
Leg Opening	15.5	16.5	17.5	18.5	19.5	20.5	21.5	22.5	23.5	24.5	25.5	26.5	27.5	27.5	27.5
Inseam	32	32	32	32	32	32	32	32	32	32	32	32	32	32	32
Back Rise	14	14.5	15	15.5	16	16.5	18	18.5	19	19.5	20	20.5	21	22.5	23

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Shrinkage	<1%	At 212°F (boiling water)
Hot Air Shrinkage	<2%	
Loop Strength	5.65 lbs	Avg loop break strength
Loop Strength Ratio	1.3	
Seam Strength	51.7	Chainstitch (8 spi)

Colors/Sizes below are ONLY sold per case of 6 and have a 12 week lead time

-Navy - 9XL

-Medium Gray - 7XL, 8XL, 9XL, 10XL