

# FRONTIER PRODUCTS

## Cutting & Mowing

### RC2048 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:  
 48 In. (1220 mm)  
 Cutting Height:  
 1.5 to 9 In. (38 to 229 mm)  
 Cutting Capacity (Diameter):  
 0 to 1 In. (0 to 25 mm)  
 Cutting Chamber Depth:  
 7.5 In. (190 mm)  
 Tractor PTO HP Range: 18 - 45 HP  
 Tractor PTO: 540 RPM  
 Implement PTO: ASABE Category III PTO  
 Hitch:  
 Lift-Type Category I, Adaptable to II,  
 iMatch, and AutoHitch Compatible  
 Overall Width: 51 In. (1,291.4 mm)  
 Overall Length: 86.6 In. (2,199.6 mm)  
 Deck Shape: Flat-open Round Back  
 Deck Type: Single  
 Deck Thickness: 11 Gauge (3 mm)

Skirt Thickness: 11 Gauge (3 mm)  
 PTO Driveline Options: Shear Bolt or  
 Slip Clutch Drivelines Available  
 Gear Case HP Rating: 45 HP  
 Blade Type:  
 Heat Treated, Suction Type Blades  
 Blade Thickness: 0.5 In. (13 mm)  
 Blade Width: 3 In. (76 mm)  
 Blade Tip Speed: 13,090 fpm (66.5 m/s)  
 Blade Pan Type:  
 Round Pan-Type Blade Holder  
 Blade Pan Diameter: 22.3 In. (567 mm)  
 Solid Rubber or Laminated Tire Options

Use front and rear enclosures in areas where thrown objects could be hazardous.

iMatch Quick Coupler required with 2305 Tractor to facilitate driveline length.

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0511XF		RC2048 Lift-Type Rotary Cutter	1,486.00
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#### DRIVELINES

1000		Driveline with Slip Clutch <i>Recommended.</i>	133.00
1010		Driveline with Shear Bolt	In Base Price

#### FRONT AND REAR ENCLOSURES

*Use enclosures in areas where thrown objects could be hazardous.*

2000		Front and Rear Chain Enclosure <i>Recommended.</i>	194.00
2010		Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020		Front Chain and No Rear Enclosure	47.00
2030		Front Rubber with Foot Guards and No Rear Enclosure	-29.00
2040		No Front or Rear Enclosure	-49.00

#### TIRES

3000		Puncture Proof Laminated Tire <i>Recommended.</i>	In Base Price
3010		Solid Rubber Tire	-10.00

FRONTIER PRODUCTS

Cutting & Mowing

**RC2048 Lift-Type Rotary Cutter**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS - ORDER AS DESIRED</b>	
904N		French OM and Decal Kit (RC20)	111.94
		<b>ATTACHMENTS FOR FIELD CONVERSION</b>	
		<b>Miscellaneous:</b>	
	5TIFC711289	French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	125.37

# FRONTIER PRODUCTS

## Cutting & Mowing

### RC2060 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:  
 60 In. (1524 mm)  
 Cutting Height:  
 1.5 to 9 In. (38 to 229 mm)  
 Cutting Capacity (Diameter):  
 0 to 1 In. (0 to 25 mm)  
 Cutting Chamber Depth:  
 7.5 In. (190 mm)  
 Tractor PTO HP Range: 20 - 65 HP  
 Tractor PTO: 540 RPM  
 Implement PTO: ASABE Category III PTO  
 Hitch:  
 Lift-Type Category I, Adaptable to II,  
 iMatch, and AutoHitch Compatible  
 Overall Width: 63 In. (1,600.2 mm)  
 Overall Length: 101.2 In. (2,570.5 mm)  
 Deck Shape: Flat-open Round Back  
 Deck Type: Single  
 Deck Thickness: 11 Gauge (3 mm)  
 Skirt Thickness: 11 Gauge (3 mm)

PTO Driveline Options: Shear Bolt or  
 Slip Clutch Drivelines Available  
 Gear Case HP Rating: 65 HP  
 Blade Type:  
 Heat Treated, Suction Type Blades  
 Blade Thickness: 0.5 In. (13 mm)  
 Blade Width: 3 In. (76 mm)  
 Blade Tip Speed: 14,355 fpm (72.8 m/s)  
 Blade Pan Type:  
 Round Pan-Type Blade Holder  
 Blade Pan Diameter: 22.3 In. (567 mm)  
 Tire Options:  
 Solid Rubber or Laminated Tire Options

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0512XF		RC2060 Lift-Type Rotary Cutter	1,672.00
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#### DRIVELINES

1000		Driveline with Slip Clutch <i>Recommended.</i>	143.00
1010		Driveline with Shear Bolt	In Base Price

#### FRONT AND REAR ENCLOSURES

*Use enclosures in areas where thrown objects could be hazardous.*

2000		Front and Rear Chain Enclosure <i>Recommended.</i>	233.00
2010		Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020		Front Chain and No Rear Enclosure	57.00
2030		Front Rubber with Foot Guards and No Rear Enclosure	-30.00
2040		No Front or Rear Enclosure	-46.00

#### TIRES

3000		Puncture Proof Laminated Tire <i>Recommended.</i>	In Base Price
3010		Solid Rubber Tire	-10.00

#### ATTACHMENTS - ORDER AS DESIRED

FRONTIER PRODUCTS

Cutting & Mowing

**RC2060 Lift-Type Rotary Cutter**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
904N		<b>ATTACHMENTS - ORDER AS DESIRED ...Continued...</b> French OM and Decal Kit (RC20)	111.94
		<b>ATTACHMENTS FOR FIELD CONVERSION</b>	
		<b>Miscellaneous:</b>	
	5TIFC711289	French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	125.37

# FRONTIER PRODUCTS

## Cutting & Mowing

### RC2072 Lift-Type Rotary Cutter Equipment for Base Machine

<p>Cutting Width: 72 In. (1,830 mm)</p> <p>Cutting Height: 1.5 to 9 In. (38 to 229 mm)</p> <p>Cutting Capacity (Diameter): 0 to 1 In. (0 to 25 mm)</p> <p>Cutting Chamber Depth: 7.5 In. (190 mm)</p> <p>Tractor PTO HP Range: 25 - 65 HP</p> <p>Tractor PTO: 540 RPM</p> <p>Implement PTO: ASABE Category III PTO</p> <p>Hitch: Lift-Type Category I, Adaptable to II, iMatch, and AutoHitch Compatible</p> <p>Overall Width: 75 In. (1,905 mm)</p> <p>Overall Length: 111.5 In. (2,832.1 mm)</p> <p>Deck Shape: Flat-open Round Back</p> <p>Deck Type: Single</p> <p>Deck Thickness: 11 Gauge (3 mm)</p> <p>Skirt Thickness: 11 Gauge (3 mm)</p>	<p>PTO Driveline Options: Shear Bolt or Slip Clutch Drivelines Available</p> <p>Gear Case HP Rating: 65 HP</p> <p>Blade Type: Heat Treated, Suction Type Blades</p> <p>Blade Thickness: 0.5 In. (13 mm)</p> <p>Blade Width: 3 In. (76 mm)</p> <p>Blade Tip Speed: 14,955 fpm (76 m/s)</p> <p>Blade Pan Type: Round Pan-Type Blade Holder</p> <p>Blade Pan Diameter: 28.5 In. (723.9 mm)</p> <p>Tire Options: Solid Rubber or Laminated Tire Options</p>
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CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0513XF	RC2072 Lift-Type Rotary Cutter	1,918.00
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#### DRIVELINES

1000	Driveline with Slip Clutch <i>Recommended.</i>	143.00
1010	Driveline with Shear Bolt	In Base Price

#### FRONT AND REAR ENCLOSURES

*Use enclosures in areas where thrown objects could be hazardous.*

2000	Front and Rear Chain Enclosure <i>Recommended.</i>	324.00
2010	Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020	Front Chain and No Rear Enclosure	87.00
2030	Front Rubber with Foot Guards and No Rear Enclosure	-40.00
2040	No Front or Rear Enclosure	-56.00

#### TIRES

3000	Puncture Proof Laminated Tire <i>Recommended.</i>	In Base Price
3010	Solid Rubber Tire	-10.00

#### ATTACHMENTS - ORDER AS DESIRED

FRONTIER PRODUCTS

Cutting & Mowing

**RC2072 Lift-Type Rotary Cutter**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
904N		<b>ATTACHMENTS - ORDER AS DESIRED ...Continued...</b> French OM and Decal Kit (RC20)	111.94
		<b>ATTACHMENTS FOR FIELD CONVERSION</b>	
		<b>Miscellaneous:</b>	
	5TIFC711289	French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	125.37

# FRONTIER PRODUCTS

## Cutting & Mowing

### RC2084 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:  
     84 In. (2,134 mm)  
 Cutting Height:  
     1.75 to 11 In. (44.45 to 279.4 mm)  
 Cutting Capacity (Diameter):  
     0 to 1 In. (0 to 25 mm)  
 Cutting Chamber Depth:  
     9.75 In. (248 mm)  
 Tractor PTO HP Range: 45 - 90 HP  
 Tractor PTO: 540 RPM  
 Implement PTO: ASABE Category IIII PTO  
 Hitch:  
     Lift-Type Category II,  
     Category II Quick Hitch Compatible  
 Overall Width: 88 In. (2,235 mm)  
 Overall Length: 124 In. (3,150 mm)  
 Deck Shape: Flat-open Round Back  
 Deck Type: Single  
 Deck Thickness: 10 Gauge (3.4 mm)  
 Skirt Thickness: 10 Gauge (3.4 mm)

PTO Driveline Options:  
     Slip Clutch Standard  
 Gear Case HP Rating: 90 HP  
 Blade Type:  
     Heat Treated, Suction Type Blades  
 Blade Thickness: 0.5 In. (13 mm)  
 Blade Width: 3 In. (76 mm)  
 Blade Tip Speed: 14,380 fpm (73 m/s)  
 Blade Pan Type:  
     Round Pan-Type Blade Holder  
 Blade Pan Diameter:  
     32.5 In. (825.5 mm)  
 Tire Options:  
     Single or Dual Laminated Tire

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0514XF	RC2084 Lift-Type Rotary Cutter	3,569.00
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#### FRONT AND REAR ENCLOSURES

*Use enclosures in areas where thrown objects could be hazardous.*

2000	Front and Rear Chain Enclosure <i>Recommended.</i>	In Base Price
2010	Front Rubber with Foot Guards and Rear Metal Enclosure	-212.00
2020	Front Chain and No Rear Enclosure	-154.00
2030	Front Rubber with Foot Guards and No Rear Enclosure	-268.00
2040	No Front or Rear Enclosure	-326.00

#### TIRES

3000	Puncture Proof Laminated Tire	In Base Price
3010	Dual Puncture Proof Laminated Tire	102.00

#### ATTACHMENTS - ORDER AS DESIRED

904N	French OM and Decal Kit (RC20)	111.94
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#### ATTACHMENTS FOR FIELD CONVERSION

	<b>Miscellaneous:</b>	
5TIFC711289	French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	125.37

FRONTIER PRODUCTS

Cutting & Mowing

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**RC2084 Lift-Type Rotary Cutter**

Continued

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM1012 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 3 In.  
 Cutting Width: 12 Ft.  
 Transport Tongue Weight: 700 lbs.  
 Transport Tires: (2) 20.5 x 8-10  
 Transport Length: 13 Ft. 2 In.  
 Transport Height: 6 Ft.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 30 to 80 HP  
 Splitter Gearbox HP: 100 HP  
 Shipping Weight: 2960 lbs.  
 Overall Width: 12 Ft. 2 In.  
 Operating Tongue Weight: 310 lbs.  
 Mower Deck Gearbox HP: 40 HP  
 Maximum Overall Length:  
 14 Ft. 5 In.  
 Mainframe Construction:  
 3 In. Square Tubing  
 Input Driveline:  
 Category IIII Constant Velocity  
 Hitch: Drawbar Category I  
 Hitch Adjustment:  
 Self-Leveling, Multi-Position  
 Ground Pressure: 9.0 PSI  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap: 6 In.  
 Deck Lift Cylinders:  
 3-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:

Spacer On Caster  
 Center Deck Cutting Width: 5 Ft.  
 Wing Deck Cutting Width: 4 Ft.  
 Caster Wheels:  
 (8) 15 x 6-6 Pneumatic  
 Caster Wheel Bearings:  
 Roller Bearings  
 Blade Tip Speed:  
 16,950 FPM Average  
 Blade Spindles: (7) Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
 (7) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
 75 Minutes (Approximate)  
 Approximate Operating Weight: 2900 lbs.  
 Front Roller Kit:  
 Wing Decks (Optional Attachment, 1 Required)  
 Front Roller Kit:  
 Rear Deck (Optional Attachment, 1 Required)  
 Approximate Operating Angles:  
 25 Degrees Up and 15 Degrees Down

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0421XF	FM1012 Rear Discharge Flex-Wing Grooming Mower with Light Bar	19,917.00
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#### ATTACHMENTS FOR FIELD CONVERSION

	<b>Miscellaneous:</b>	
5WD1004116	Anti Streaking Kit (FM10 Series)	137.22
5WD1032454	FM10 Series Hydraulic Unlock System	612.48
5WD1031818	FM10 Series Rear Roller Kit	99.62
5WD1006421	Front Roller Kit - Contains 1 Roller (FM1012 Wing Decks Only)	200.25
5WD1006417	Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	108.64
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	594.45

FRONTIER PRODUCTS

Cutting & Mowing

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**FM1012 Rear Discharge Flex-Wing Grooming Mower with Light Bar**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>	555.41
	5WD1003635	Rigid Clevis Hitch (FM10 Series)	180.36

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM1015 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 4 In.  
 Cutting Width: 15 Ft.  
 Transport Tongue Weight: 720 lbs.  
 Transport Tires:  
     (2) 20.5 x 8 - 10  
 Transport Length: 13 Ft. 5 In.  
 Transport Height: 7 Ft. 9 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 35 to 80 HP  
 Splitter Gearbox HP: 100 HP  
 Shipping Weight: 3200 lbs.  
 Overall Width: 15 Ft. 2 In.  
 Operating Tongue Weight: 330 lbs.  
 Mower Deck Gearbox HP: 40 HP  
 Maximum Overall Length:  
     14 Ft. 8 In.  
 Mainframe Construction:  
     3 In. Square Tubing  
 Input Driveline:  
     Category IIIII Constant Velocity  
 Hitch: Drawbar Category II  
 Hitch Adjustment:  
     Self-Leveling, Multi-Position  
 Ground Pressure: 9.7 lbs. PSI  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap: 6 In.  
 Deck Lift Cylinders:  
     3-1/2 In. x 10 In. Single Acting

Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
     Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 5 Ft.  
 Caster Wheels:  
     (8) 15 x 6-6 Pneumatic  
 Caster Wheel Bearings:  
     Roller Bearings  
 Blade Tip Speed:  
     16,950 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
     (9) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
     Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
     75 Minutes (Approximate)  
 Approximate Operating Weight: 3,200 lbs.  
 Front Roller Kit: (Optional Attachment, 3 required)  
 Approximate Operating Angles:  
     25 Degrees Up and 15 Degrees Down

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0422XF	FM1015 Rear Discharge Flex-Wing Grooming Mower with Light Bar	21,420.00
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#### ATTACHMENTS FOR FIELD CONVERSION

	<b>Miscellaneous:</b>	
5WD1004116	Anti Streaking Kit (FM10 Series)	137.22
5WD1032454	FM10 Series Hydraulic Unlock System	612.48
5WD1031818	FM10 Series Rear Roller Kit	99.62
5WD1006417	Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	108.64
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	594.45
5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>	555.41

FRONTIER PRODUCTS

Cutting & Mowing

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**FM1015 Rear Discharge Flex-Wing Grooming Mower with Light Bar**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD1003635	Rigid Clevis Hitch (FM10 Series)	180.36

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM1017 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 3 In.  
 Cutting Width: 17 Ft.  
 Transport Tongue Weight: 800 lbs.  
 Transport Tires: (2) 20.5 x 8 - 10  
 Transport Length: 13 Ft. 5 In.  
 Transport Height: 8 Ft. 9 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 40 to 80 HP  
 Splitter Gearbox HP: 100 HP  
 Shipping Weight: 3340 lbs.  
 Overall Width: 17 Ft. 2 In.  
 Operating Tongue Weight: 400 lbs.  
 Mower Deck Gearbox HP: 40 HP  
 Maximum Overall Length:  
 14 Ft. 8 In.  
 Mainframe Construction:  
 3 In. Square Tubing  
 Input Driveline:  
 Category IIIII Constant Velocity  
 Hitch: Drawbar - Category II  
 Hitch Adjustment:  
 Self-Leveling, Multi-Position  
 Ground Pressure: 10.2 lbs. PSI  
 Gearbox Ratio: 1:1.92  
 Driveline: Category IIII  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap: 6 In.  
 Deck Lift Cylinders:  
 3-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 6 Ft.  
 Caster Wheels:  
 (8) 15 x 6-6 Pneumatic  
 Caster Wheel Bearings:  
 Roller Bearings  
 Blade Tip Speed:  
 16,950 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
 (9) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
 75 Minutes (Approximate)  
 Approximate Operating Weight: 3340 lbs.  
 Front Roller Kit: (Optional Attachment, 3 Required)  
 Approximate Operating Angles:  
 25 Degrees Up and 15 Degrees Down

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0423XF	FM1017 Rear Discharge Flex-Wing Grooming Mower with Light Bar	23,756.00
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#### ATTACHMENTS FOR FIELD CONVERSION

	<b>Miscellaneous:</b>	
5WD1004116	Anti Streaking Kit (FM10 Series)	137.22
5WD1032454	FM10 Series Hydraulic Unlock System	612.48
5WD1031818	FM10 Series Rear Roller Kit	99.62
5WD1006417	Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	108.64
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number IXFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	594.45
5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number IXFFM10XAB0000105 and below.</i>	555.41

FRONTIER PRODUCTS

Cutting & Mowing

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**FM1017 Rear Discharge Flex-Wing Grooming Mower with Light Bar**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD1003635	Rigid Clevis Hitch (FM10 Series)	180.36

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2012R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only

Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 7 Ft. 7 In.  
 Cutting Width: 12 Ft.  
 Transport Tongue Weight: 774 lbs.  
 Transport Tires:  
 (2) 20.5 In. x 8 In. x 10 In.  
 Transport Length: 11 Ft. 9 In.  
 Transport Height: 6 Ft. 2 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 25 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 2694 lbs.  
 Overall Width: 12 Ft. 2 In.  
 Operating Tongue Weight: 374 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length:  
 12 Ft. 7 In.  
 Mainframe Construction:  
 3.5 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 9.1 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 5 Ft.  
 Wing Deck Cutting Width: 4 Ft.  
 Caster Wheels:  
 (12) 11 In. x 4 In. Pneumatic or  
 10 In. x 3.2 In. Solid  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 15,747 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (6) 16-5/8 In. x 2 In. x 1/4 In.  
 (3) 20-3/16 In. x 2 In. x 1/4 In.  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 2694 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

**BASE MACHINE**

0431XF	FM2012R Flex-Wing Grooming Mower with Pneumatic Tires	19,470.00
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**ATTACHMENTS - ORDER AS DESIRED**

9690	Mulching Kit	971.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

**ATTACHMENTS FOR FIELD CONVERSION**

	<b>Miscellaneous:</b> 5BP0099597 Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

**FM2012R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP0099817	Hydraulic Unlock System	564.84
	5BP0099556	Mulching Kit	1,048.68

**FRONTIER PRODUCTS**  
Cutting & Mowing

**FM2015R Flex-Wing Grooming Mower with Pneumatic Tires**  
Equipment for Base Machine

Available with Pneumatic Tires Only

Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 1 In.  
 Cutting Width: 15 Ft.  
 Transport Tongue Weight: 807 lbs.  
 Transport Tires:  
 (2) 20.5 In. x 8 In. x 10 In.  
 Transport Length: 12 Ft. 2 In.  
 Transport Height: 7 Ft. 8 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 30 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 2826 lbs.  
 Overall Width: 15 Ft. 2 In.  
 Operating Tongue Weight: 381 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length: 13 Ft.  
 Mainframe Construction:  
 3.5 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 9.6 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)  
 Deck Thickness: 8 Gauge Steel Plate

Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 5 Ft.  
 Caster Wheels:  
 (12) 11 In. x 4 In. Pneumatic or  
 10 In. x 3.2 In. Solid  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 16,863 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Blade Dimensions:  
 (6) 20-3/16 In. x 2 In. x 1/4 In.  
 (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.  
 Blade Overlap: 1-1/8 In.  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 2826 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

**BASE MACHINE**

0432XF		FM2015R Flex-Wing Grooming Mower with Pneumatic Tires	20,201.00
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**ATTACHMENTS - ORDER AS DESIRED**

9690		Mulching Kit	1,062.00
9610		Hydraulic Unlock System	523.00
9440		Float Hitch	135.00

**ATTACHMENTS FOR FIELD CONVERSION**

		<b>Miscellaneous:</b> Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

**FM2015R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP0099817	Hydraulic Unlock System	564.84
	5BP0099557	Mulching Kit	1,146.96

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2017R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only  
 Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 4 In.  
 Cutting Width: 17 Ft.  
 Transport Tongue Weight: 953 lbs.  
 Transport Tires:  
 (2) 20.5 In. x 8 In. x 10 In.  
 Transport Length: 12 Ft. 2 In.  
 Transport Height: 8 Ft. 7 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 35 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 2947 lbs.  
 Overall Width: 17 Ft. 2 In.  
 Operating Tongue Weight: 389 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length: 13 Ft.  
 Mainframe Construction:  
 3.5 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 10 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 6 Ft.  
 Caster Wheels:  
 (12) 11 In. x 4 In. Pneumatic or  
 10 In. x 3.2 In. Solid  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 16,732 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (9) 24-1/2 In. x 2-1/4 In. x 1/4 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 2947 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0433XF	FM2017R Flex-Wing Grooming Mower with Pneumatic Tires	21,467.00
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#### ATTACHMENTS - ORDER AS DESIRED

9690	Mulching Kit	1,172.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

#### ATTACHMENTS FOR FIELD CONVERSION

5BP0099597	<b>Miscellaneous:</b> Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

**FM2017R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP0099817	Hydraulic Unlock System	564.84
	5BP0099558	Mulching Kit	1,265.76

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2112R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

<p>Free-Floating Decks:          4 In. Front/Rear and Left/Right          Wing Travel is 30 Degrees Up          and 15 Degrees Down          Clevis Hitch - Rigid or          Floating Optional          Auto-Engage Transport Latch          Lights Standard          Hydraulic Unlocking System Available          Rear Chain Shields Standard          Type: Flex Wing, Rear Discharge          Transport Width: 7 Ft. 7 In.          Cutting Width: 12 Ft.          Transport Tongue Weight: 945 lbs.          Transport Tires:          (2) 23 In. x 10.5 In. x 12 In.          Transport Length: 11 Ft. 10 In.          Transport Height: 6 Ft. 2 In.          Tractor PTO Speed: 540 RPM          Tractor Horsepower: 35 to 80 HP          Splitter Gearbox HP: 80 HP          Shipping Weight: 3090 lbs.          Overall Width: 12 Ft. 2 In.          Operating Tongue Weight: 456 lbs.          Mower Deck Gearbox HP: 50 HP          Maximum Overall Length:          13 Ft. 10 In.          Mainframe Construction:          4 In. Double Round Tubing          Input Driveline:          Category VI Constant Velocity          with Slip Clutch          Hitch:          Category I or Category II Drawbar          Hitch Adjustment: 4 Position          Ground Pressure: 6.5 lbs. PSI          Gearbox Ratio: 1:3:09 (Spiral Gears)          Driveline: Category III          Drive Type: Gearbox over V-belts (2)</p>	<p>Deck Thickness: 8 Gauge Steel Plate          Deck Overlap:          6 In. (Adjustable to 9 In.)          Deck Lift Cylinders:          2-1/2 In. x 10 In. Single Acting          Cutting Height Range: 1 In. to 5 In.          Cutting Height Adjustment:          Spacer On Caster          Center Deck Cutting Width: 5 Ft.          Wing Deck Cutting Width: 4 Ft.          Caster Wheels:          (12) 13 In. x 6.5 In. Pneumatic          Caster Wheel Bearings:          Sealed Roller Bearings          Blade Tip Speed: 15,747 FPM Average          Blade Spindles: (9) Cast Iron          Blade Spindle Bearings:          Shielded Ball Bearings 2 Per Spindle          Blade Composition:          Heat-Treated Alloy Steel          Belts: 5VX, Polyester/Cogged          Belt Adjustment: Single Point,          Slotted Track Adjustment - No Idlers          Blade Overlap: 1-1/8 In.          Blade Dimensions:          (6) 16-5/8 In. x 2 In. x 1/4 In.          (3) 20-3/16 In. x 2 In. x 1/4 In.          Assembly/Set-Up Time:          45 Minutes (Approximate)          Approximate Operating Weight: 3090 lbs.          Front Rollers Standard          Mulching Kit Available          1 Year Warranty</p>
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CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

**BASE MACHINE**

0441XF	FM2112R Flex-Wing Grooming Mower with Pneumatic Tires	21,132.00
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**ATTACHMENTS - ORDER AS DESIRED**

9690	Mulching Kit	971.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

**ATTACHMENTS FOR FIELD CONVERSION**

	<b>Miscellaneous:</b> 5BP0099597 Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

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**FM2112R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP0099817	Hydraulic Unlock System	564.84
	5BP0099556	Mulching Kit	1,048.68

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2115R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

<p>Free-Floating Decks:                  4 In. Front/Rear and Left/Right                  Clevis Hitch - Rigid or                  Floating Optional                  Wing Travel is 30 Degrees Up                  and 15 Degrees Down                  Auto-Engage Transport Latch                  Lights Standard                  Hydraulic Unlocking System Available                  Rear Chain Shields Standard                  Type: Flex Wing, Rear Discharge                  Transport Width: 8 Ft. 1 In.                  Cutting Width: 15 Ft.                  Transport Tongue Weight: 986 lbs.                  Transport Tires:                  (2) 23 In. x 10.5 In. x 12 In.                  Transport Length: 12 Ft. 2 In.                  Transport Height: 7 Ft. 8 In.                  Tractor PTO Speed: 540 RPM                  Tractor Horsepower: 35 to 80 HP                  Splitter Gearbox HP: 80 HP                  Shipping Weight: 3267 lbs.                  Overall Width: 15 Ft. 2 In.                  Operating Tongue Weight: 466 lbs.                  Mower Deck Gearbox HP: 50 HP                  Maximum Overall Length:                  14 Ft. 7 In.                  Mainframe Construction:                  4 In. Double Round Tubing                  Input Driveline:                  Category VI Constant Velocity                  with Slip Clutch                  Hitch:                  Category I or Category II Drawbar                  Hitch Adjustment: 4 Position                  Ground Pressure: 7.2 lbs. PSI                  Gearbox Ratio: 1:3:09 (Spiral Gears)                  Driveline: Category III                  Drive Type: Gearbox over V-belts (2)</p>	<p>Deck Thickness: 8 Gauge Steel Plate                  Deck Overlap:                  6 In. (Adjustable to 9 In.)                  Deck Lift Cylinders:                  2-1/2 In. x 10 In. Single Acting                  Cutting Height Range: 1 In. to 5 In.                  Cutting Height Adjustment:                  Spacer On Caster                  Center Deck Cutting Width: 6 Ft.                  Wing Deck Cutting Width: 5 Ft.                  Caster Wheels:                  (12) 13 In. x 6.5 In. Pneumatic                  Caster Wheel Bearings:                  Sealed Roller Bearings                  Blade Tip Speed: 16,863 FPM Average                  Blade Spindles: (9) Cast Iron                  Blade Spindle Bearings:                  Shielded Ball Bearings 2 Per Spindle                  Blade Composition:                  Heat-Treated Alloy Steel                  Blade Dimensions:                  (6) 20-3/16 In. x 2 In. x 1/4 In.                  (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.                  Blade Overlap: 1-1/8 In.                  Belts: 5VX, Polyester/Cogged                  Belt Adjustment: Single Point,                  Slotted Track Adjustment - No Idlers                  Assembly/Set-Up Time:                  45 Minutes (Approximate)                  Approximate Operating Weight: 3267 lbs.                  Front Rollers Standard                  Mulching Kit Available                  1 Year Warranty</p>
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CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

**BASE MACHINE**

0442XF	FM2115R Flex-Wing Grooming Mower with Pneumatic Tires	21,826.00
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**ATTACHMENTS - ORDER AS DESIRED**

9690	Mulching Kit	1,062.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

**ATTACHMENTS FOR FIELD CONVERSION**

	<b>Miscellaneous:</b>		
5BP0099597	Floating Hitch		151.20

FRONTIER PRODUCTS

Cutting & Mowing

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**FM2115R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP0099817	Hydraulic Unlock System	564.84
	5BP0099557	Mulching Kit	1,146.96

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2117R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

<p>Free-Floating Decks:                  4 In. Front/Rear and Left/Right                  Wing Travel is 30 Degrees Up                  and 15 Degrees Down                  Clevis Hitch - Rigid or                  Floating Optional                  Auto-Engage Transport Latch                  Lights Standard                  Hydraulic Unlocking System Available                  Rear Chain Shields Standard                  Type: Flex Wing, Rear Discharge                  Transport Width: 8 Ft. 4 In.                  Cutting Width: 17 Ft.                  Transport Tongue Weight: 1170 lbs.                  Transport Tires:                  (2) 23 In. x 10.5 In. x 12 In.                  Transport Length: 12 Ft. 4 In.                  Transport Height: 8 Ft. 7 In.                  Tractor PTO Speed: 540 RPM                  Tractor Horsepower: 35 to 80 HP                  Splitter Gearbox HP: 80 HP                  Shipping Weight: 3438 lbs.                  Overall Width: 17 Ft. 2 In.                  Operating Tongue Weight: 477 lbs.                  Mower Deck Gearbox HP: 50 HP                  Maximum Overall Length:                  15 Ft. 5 In.                  Mainframe Construction:                  4 In. Double Round Tubing                  Input Driveline:                  Category VI Constant Velocity                  with Slip Clutch                  Hitch:                  Category I or Category II Drawbar                  Hitch Adjustment: 4 Position                  Ground Pressure: 8.0 lbs. PSI                  Gearbox Ratio: 1:3:09 (Spiral Gears)                  Driveline: Category III                  Drive Type: Gearbox over V-belts (2)</p>	<p>Deck Thickness: 8 Gauge Steel Plate                  Deck Overlap:                  6 In. (Adjustable to 9 In.)                  Deck Lift Cylinders:                  2-1/2 In. x 10 In. Single Acting                  Cutting Height Range: 1 In. to 5 In.                  Cutting Height Adjustment:                  Spacer On Caster                  Center Deck Cutting Width: 6 Ft.                  Wing Deck Cutting Width: 6 Ft.                  Caster Wheels:                  (12) 13 In. x 6.5 In. Pneumatic                  Caster Wheel Bearings:                  Sealed Roller Bearings                  Blade Tip Speed: 16,732 FPM Average                  Blade Spindles: (9) Cast Iron                  Blade Spindle Bearings:                  Shielded Ball Bearings 2 Per Spindle                  Blade Overlap: 1-1/8 In.                  Blade Dimensions:                  (9) 24-1/2 In. x 2-1/4 In. x 1/4 In.                  Blade Composition:                  Heat-Treated Alloy Steel                  Belts: 5VX, Polyester/Cogged                  Belt Adjustment: Single Point,                  Slotted Track Adjustment - No Idlers                  Assembly/Set-Up Time:                  45 Minutes (Approximate)                  Approximate Operating Weight: 3438 lbs.                  Front Rollers Standard                  Mulching Kit Available                  1 Year Warranty</p>
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CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

**BASE MACHINE**

0443XF	FM2117R Flex-Wing Grooming Mower with Pneumatic Tires	23,321.00
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**ATTACHMENTS - ORDER AS DESIRED**

9690	Mulching Kit	1,172.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

**ATTACHMENTS FOR FIELD CONVERSION**

5BP0099597	<b>Miscellaneous:</b> Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

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**FM2117R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP0099817	Hydraulic Unlock System	564.84
	5BP0099558	Mulching Kit	1,265.76

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2120R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

<p>Free-Floating Decks:                  4 In. Front/Rear and Left/Right                  Wing Travel is 30 Degrees Up                  and 15 Degrees Down                  Clevis Hitch - Rigid or                  Floating Optional                  Auto-Engage Transport Latch                  Lights Standard                  Hydraulic Unlocking System Available                  Rear Chain Shields Standard                  Type: Flex Wing, Rear Discharge                  Transport Width: 8 Ft. 9 In.                  Cutting Width: 20 Ft.                  Transport Tongue Weight: 1220 lbs.                  Transport Tires:                  (2) 23 In. x 10.5 In. x 12 In.                  Transport Length: 15 Ft.                  Transport Height: 9 Ft. 8 In.                  Tractor PTO Speed: 540 RPM                  Tractor Horsepower: 35 to 80 HP                  Splitter Gearbox HP: 80 HP                  Shipping Weight: 3747 lbs.                  Overall Width: 20 Ft. 2 In.                  Operating Tongue Weight: 489 lbs.                  Mower Deck Gearbox HP: 50 HP                  Maximum Overall Length:                  16 Ft. 3 In.                  Mainframe Construction:                  4 In. Double Round Tubing                  Input Driveline:                  Category VI Constant Velocity                  with Slip Clutch                  Hitch:                  Category I or Category II Drawbar                  Hitch Adjustment: 4 Position                  Ground Pressure: 8.7 lbs. PSI                  Gearbox Ratio: 1:3:09 (Spiral Gears)                  Driveline: Category III                  Drive Type: Gearbox over V-belts (2)</p>	<p>Deck Thickness: 8 Gauge Steel Plate                  Deck Overlap:                  6 In. (Adjustable to 9 In.)                  Deck Lift Cylinders:                  2-1/2 In. x 10 In. Single Acting                  Cutting Height Range: 1 In. to 5 In.                  Cutting Height Adjustment:                  Spacer On Caster                  Center Deck Cutting Width: 7 Ft.                  Wing Deck Cutting Width: 7 Ft.                  Caster Wheels:                  (12) 13 In. x 6.5 In. Pneumatic                  Caster Wheel Bearings:                  Sealed Roller Bearings                  Blade Tip Speed: 16,338 FPM Average                  Blade Spindles: (9) Cast Iron                  Blade Spindle Bearings:                  Shielded Ball Bearings 2 Per Spindle                  Blade Overlap: 1-1/2 In.                  Blade Dimensions:                  (9) 28-1/2 In. x 2-1/4 In. x 1/4 In.                  Blade Composition:                  Heat-Treated Alloy Steel                  Belts: 5VX, Polyester/Cogged                  Belt Adjustment: Single Point,                  Slotted Track Adjustment - No Idlers                  Assembly/Set-Up Time:                  120 Minutes (Approximate)                  Approximate Operating Weight: 3747 lbs.                  Front Rollers Standard                  Mulching Kit Available                  1 Year Warranty</p>
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CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

**BASE MACHINE**

0444XF	FM2120R Flex-Wing Grooming Mower with Pneumatic Tires	27,846.00
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**ATTACHMENTS - ORDER AS DESIRED**

9690	Mulching Kit	1,365.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

**ATTACHMENTS FOR FIELD CONVERSION**

5BP0099597	<b>Miscellaneous:</b> Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

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**FM2120R Flex-Wing Grooming Mower with Pneumatic Tires**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP0099817	Hydraulic Unlock System	564.84
	5BP0099559	Mulching Kit	1,474.20

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

10 ea. 10 x 4 in. Solid Rubber Gauge Wheels  
 2 ea. 20.5 x 8.75 in. Non-Highway Speed Rated Transport Tires  
 10 Gauge Reinforced Deck  
 Wing Float: 20 degrees up / 15 degrees down  
 Deck Overlap: 6 In.  
 Blade Overlap: 1.5 In.  
 Blade Spindles: (9) Cast Iron  
 Blade Dimensions: (9) .25 x 2.5 In.  
 Belts: B-Section, Kevlar  
 Tractor PTO Speed: 540 RPM  
 Overall Machine Width: 12 Ft. 7 In.  
 Working Machine Width: 12 Ft. 5 In.  
 Transport Width: 7 Ft. 9 In.  
 Transport Length: 10 Ft. 6 In.  
 Machine Weight: 1,750 lbs.  
 HP Requirements: 25 - 60 HP

Cutting Height from 1 In. to 4.5 In.  
 Blade Tip Speed: 16,200 Ft./Minute  
 Type: Rear Discharge  
 Front Antiscalping Roller: Standard (3 per deck)  
 Input Driveline: Gear Box over V-Belt  
 Input Driveline: ASAE Category III CV  
 Wing Driveline: ASAE Category III  
 Shipping Weight: 2,095 lbs.  
 Set-up Time: 1.25 Hrs.  
 1 Year Machine Warranty  
 3 Year Residential Gear Box Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0551XF	FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar	15,191.00
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#### REAR CHAIN

2000	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	-319.00

#### TIRES

3000	Highway Rated Tires	In Base Price
3010	Non-Highway Rated Tires	-176.00

#### ATTACHMENTS - ORDER AS DESIRED

9000	Hydraulic Wing Latch Release Kit	546.00
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#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous:</b>		
5WD1029535	Hydraulic Wing Latch Release Kit (FM3012)	589.90
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	594.45
5WD1008038	Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012) <i>Quantity of (3) required for FM3012 as each deck requires quantity of (1).</i>	122.76

FRONTIER PRODUCTS

Cutting & Mowing

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**FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar**

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# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1048E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires  
 11 Gauge Reinforced Deck  
 Spindle Shafts Greased from the  
 Top for Easy Service  
 Single Belt Drive with  
 Automatic Belt Idler  
 Rugged 30-HP Gearbox  
 One Piece Balanced Steel Pulleys  
 High Blade Speed  
 Floating Top Hitch  
 iMatch Compatible (Quick-Attach System)  
 Working Width: 48 In.  
 Overall Machine Width: 51 In.  
 Machine Weight: 340 lbs.  
 HP Requirements: 16 - 30 HP  
 Deck Thickness: 11 Gauge  
 Cutting Height from 1 In. to 4 In.

Category I Hitch  
 Blade Tip Speed:  
 13,188 Ft./Minute  
 Type: Rear Discharge  
 Front Antiscalping Roller: Optional  
 Mulching Kit: Optional  
 Rotor RPM: 3,037 RPM  
 Driveline: 1-3/8 In. ASAE Category II  
 Shipping Weight: 398 lbs.  
 Set-up Time: 30 Minute  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0461XF		GM1048E Economy Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	2,463.00
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#### ATTACHMENTS - ORDER AS DESIRED

9450		Front Anti-Scalping Roller	116.00
9630		I-Match Conversion Kit	369.00
9690		Mulching Kit <i>For GM1048E.</i>	293.00
9200		French Operator's Manual and Decal Kit (GM10E Series)	No Charge

#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous:</b>			
5BP950959B		French Manual Decal (GM10E Series)	0.00
5BP001600		Front Antiscalping Roller	129.92
5BP004600		Mulching Kit (GM1048E)	316.44
5BP006750		iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	417.96

FRONTIER PRODUCTS

Cutting & Mowing

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**GM1048E Economy Rear Discharge Grooming Mower**

Continued

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# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1060E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires  
 11 Gauge Reinforced Deck  
 Spindle Shafts Greased from the  
 Top for Easy Service  
 Single Belt Drive with  
 Automatic Belt Idler  
 Rugged 30-HP Gearbox  
 One Piece Balanced Steel Pulleys  
 High Blade Speed  
 Floating Top Hitch  
 iMatch Compatible (Quick-Attach System)  
 Working Width: 60 In.  
 Overall Machine Width: 63 In.  
 Machine Weight: 375 lbs.  
 HP Requirements: 18 - 30 HP  
 Deck Thickness: 11 Gauge  
 Cutting Height from 1 In. to 4 In.

Category I Hitch  
 Blade Tip Speed:  
 14,763 Ft./Minute  
 Type: Rear Discharge  
 Front Antiscalping Roller: Optional  
 Mulching Kit: Optional  
 Rotor RPM: 2,803 RPM  
 Driveline: 1-3/8 In. ASAE Category II  
 Shipping Weight: 470 lbs.  
 Set-up Time: 30 Minute  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0462XF		GM1060E Economy Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	2,540.00
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#### ATTACHMENTS - ORDER AS DESIRED

9450		Front Anti-Scalping Roller	116.00
9630		I-Match Conversion Kit	369.00
9690		Mulching Kit <i>For GM1060E.</i>	336.00
9200		French Operator's Manual and Decal Kit (GM10E Series)	No Charge

#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous:</b>			
5BP950959B		French Manual Decal (GM10E Series)	0.00
5BP001600		Front Antiscalping Roller	129.92
5BP005600		Mulching Kit (GM1060E)	362.88
5BP006750		iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	417.96

FRONTIER PRODUCTS

Cutting & Mowing

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**GM1060E Economy Rear Discharge Grooming Mower**

Continued

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# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1072E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires  
 11 Gauge Reinforced Deck  
 Spindle Shafts Greased from the  
 Top for Easy Service  
 Single Belt Drive with  
 Automatic Belt Idler  
 Rugged 30-HP Gearbox  
 One Piece Balanced Steel Pulleys  
 High Blade Speed  
 Floating Top Hitch  
 iMatch Compatible (Quick-Attach System)  
 Working Width: 72 In.  
 Overall Machine Width: 75 In.  
 Machine Weight: 440 lbs.  
 HP Requirements: 22 - 30 HP  
 Deck Thickness: 11 Gauge  
 Cutting Height from 1 In. to 4 In.

Category I Hitch  
 Blade Tip Speed:  
 14,566 Ft./Minute  
 Type: Rear Discharge  
 Front Antiscalping Roller: Optional  
 Mulching Kit: Optional  
 Rotor RPM: 2,278 RPM  
 Driveline: 1-3/8 In. ASAE Category II  
 Shipping Weight: 540 lbs.  
 Set-up Time: 30 Minute  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0463XF		GM1072E Economy Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	2,798.00
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#### ATTACHMENTS - ORDER AS DESIRED

9450		Front Anti-Scalping Roller	116.00
9630		I-Match Conversion Kit	369.00
9690		Mulching Kit <i>For GM1072E.</i>	364.00
9200		French Operator's Manual and Decal Kit (GM10E Series)	No Charge

#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous:</b>			
5BP950959B		French Manual Decal (GM10E Series)	0.00
5BP001600		Front Antiscalping Roller	129.92
5BP006600		Mulching Kit (GM1072E)	393.12
5BP006750		iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	417.96

FRONTIER PRODUCTS

Cutting & Mowing

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**GM1072E Economy Rear Discharge Grooming Mower**

Continued

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# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1060 Rear Discharge Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 40 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 743 lbs.  
 Mower Deck Gearbox HP: 60 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 60 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
     Spacer On Caster  
 Caster Wheels:  
     (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 18,100 FPM  
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
     (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
     Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
     20 Minutes (Approximate)  
 Approximate Operating Weight: 611 lbs.  
 Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0451XF	GM1060 Rear Discharge Grooming Mower	GM1060 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	3,988.00
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#### REAR CHAIN

2000	Rear Chain Shield	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	Less Rear Chain Shield	-120.00

#### TIRES

3000	Pneumatic Tires	Pneumatic Tires	-40.00
3010	Solid Tires	Solid Tires	In Base Price

#### ATTACHMENTS - ORDER AS DESIRED

9000	iMatch Conversion Kit	iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010	Front Roller Kit	Front Roller Kit <i>Contains 1 roller.</i>	97.00

#### ATTACHMENTS FOR FIELD CONVERSION

5WD1006417	<b>Miscellaneous:</b>	Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	108.64
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FRONTIER PRODUCTS

Cutting & Mowing

**GM1060 Rear Discharge Grooming Mower**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD55348	Rear Chain Shield Kit - Rear Discharge	160.74
	5WD1005400	iMatch Conversion Kit <i>For GM10 Series.</i>	235.44

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1072 Rear Discharge Grooming Mower Equipment for Base Machine

Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 20 to 40 HP  
 Shipping Weight: 806 lbs.  
 Mower Deck Gearbox HP: 60 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 72 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
     Spacer On Caster  
 Caster Wheels:  
     (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 18,000 FPM  
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
     (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
     Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
     20 Minutes (Approximate)  
 Approximate Operating Weight: 678 lbs.  
 Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0453XF		GM1072 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	4,166.00
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#### REAR CHAIN

2000		Rear Chain Shield	In Base Price
2095		Less Rear Chain Shield	-134.00

#### TIRES

3000		Pneumatic Tires	-40.00
3010		Solid Tires	In Base Price

#### ATTACHMENTS - ORDER AS DESIRED

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010		Front Roller Kit <i>Contains 1 roller.</i>	97.00

#### ATTACHMENTS FOR FIELD CONVERSION

		<b>Miscellaneous:</b>	
5WD1006417		Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	108.64

FRONTIER PRODUCTS

Cutting & Mowing

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**GM1072 Rear Discharge Grooming Mower**  
Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD53566	Rear Chain Shield Kit - Rear Discharge	164.99
	5WD1005400	iMatch Conversion Kit <i>For GM10 Series.</i>	235.44

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1084 Rear Discharge Grooming Mower Equipment for Base Machine

Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 25 to 40 HP  
 Shipping Weight: 991 lbs.  
 Mower Deck Gearbox HP: 60 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 84 In.  
 Cutting Height Range:  
 1 In. to 4-1/2 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Caster Wheels:  
 (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 17,900 FPM

Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 2 In.  
 Blade Dimensions:  
 (3) 5/16 In. x 2-1/2 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
 20 Minutes (Approximate)  
 Approximate Operating Weight: 774 lbs.  
 Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0455XF		GM1084 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	4,763.00
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#### REAR CHAIN

2000		Rear Chain Shield	In Base Price
2095		Less Rear Chain Shield	-160.00

#### TIRES

3000		Pneumatic Tires	-40.00
3010		Solid Tires	In Base Price

#### ATTACHMENTS - ORDER AS DESIRED

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010		Front Roller Kit <i>Contains 1 roller.</i>	97.00

#### ATTACHMENTS FOR FIELD CONVERSION

		<b>Miscellaneous:</b>	
5WD1006417		Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	108.64

FRONTIER PRODUCTS

Cutting & Mowing

**GM1084 Rear Discharge Grooming Mower**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD52856	Rear Chain Shield Kit - Rear Discharge (GM1084)	189.56
	5WD1005400	iMatch Conversion Kit <i>For GM10 Series.</i>	235.44

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1190 Rear Discharge Grooming Mower with Chain Shield Equipment for Base Machine

Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 25 to 50 HP  
 Shipping Weight: 1347 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.69  
 Driveline: Category IV  
 Drive Type: Gearbox Over (2) V-Belts  
 Deck Thickness: 7 Gauge Steel Plate  
 Cutting Width: 90 In.  
 Cutting Height Range:  
 1-1/2 In. to 8 In.  
 Cutting Height Adjustment:  
 Adjustable Arm  
 Caster Wheels:  
 (4) 13 In. x 5 In. Solid  
 Caster Wheel Bearings:  
 Tapered Roller Bearings  
 Blade Tip Speed: 15,570 FPM

Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/4 In.  
 Blade Dimensions:  
 (6) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: Power Band, B Section, Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 1,200 lbs.  
 Front Center Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0471XF	GM1190 Rear Discharge Grooming Mower with Chain Shield	GM1190 Rear Discharge Grooming Mower with Chain Shield <i>iMatch and iMatch conversion kit ordered separately.</i>	6,488.00
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#### TIRES

3000	Pneumatic Tires		Same Price
3010	Solid Tires		In Base Price

#### ATTACHMENTS - ORDER AS DESIRED

9000	iMatch Conversion Kit	iMatch Conversion Kit <i>Excludes economy series.</i>	194.00
9010	Front Roller Kit	Front Roller Kit <i>Contains 1 roller.</i>	134.00

#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous:</b>			
5WD24650	Front Roller Kit - Contains 1 Roller (GM1190)	Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000120 and below.</i>	163.60
5WD1032828	Front Roller Kit - Contains 1 Roller (GM1190)	Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000121 and above.</i>	150.08
5WD1005400	iMatch Conversion Kit	iMatch Conversion Kit <i>For GM1190. Serial Number 1XFGM11XKB0000120 and below.</i>	235.44

FRONTIER PRODUCTS

Cutting & Mowing

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**GM1190 Rear Discharge Grooming Mower with Chain Shield**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD1032830	iMatch Conversion Kit <i>For GM1190. Serial Number 1XFGM11XKB0000121 and above.</i>	209.52

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM2060R Rear Discharge Grooming Mower with Rear Chain Shields Equipment for Base Machine

High Blade Speed  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Spindle Shafts Greased from the  
 Top for Easy Service  
 20 to 50 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 609 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline:  
 1-3/8 In. ASAE Category III  
 Drive Type: Gear Box over V/Belt  
 Deck Thickness:  
 8 Gauge Reinforced Deck  
 Cutting Width: 60 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Caster Wheels:  
 (4) 10 In. x 3.2 In. Solid or  
 11 In. x 4 In. (4 Ply, with  
 Tubes) Pneumatic  
 Caster Wheel Bearings:

Shielded Roller Bearings  
 Blade Tip Speed: 16,929 FPM  
 Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings (2) Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (3) 20-3/16 In. x 2 In. x 1/4 In.  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Front Roller Kit: Optional  
 Assembly/Set-Up Time:  
 30 Minutes (Approximate)  
 Approximate Operating Weight: 550 lbs.  
 Mulching Kit Available  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0481XF	GM2060R Rear Discharge Grooming Mower with Rear Chain Shields <i>iMatch and iMatch conversion kit ordered separately.</i>	3,360.00
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#### TIRES

3050	Solid Gauge Wheel Tires	In Base Price
3040	Pneumatic Gauge Wheel Tires	69.00

#### ATTACHMENTS - ORDER AS DESIRED

9450	Front Anti-Scalping Roller	130.00
9630	I-Match Conversion Kit	330.00
9690	Mulching Kit <i>For GM2060.</i>	336.00

#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous:</b>		
5BP0099915	Front Antiscalping Roller	145.60
5BP045700	Mulching Kit (GM2060)	362.88

FRONTIER PRODUCTS

Cutting & Mowing

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**GM2060R Rear Discharge Grooming Mower with Rear Chain Shields**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP002800	iMatch Conversion Kit	356.40

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM2072R Rear Discharge Grooming Mower with Rear Chain Shields Equipment for Base Machine

Spindle Shafts Greased from the Top for Easy Service  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 20 to 50 HP  
 Shipping Weight: 676 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 72 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer on Caster  
 Caster Wheels:  
 (4) 10 In. x 3.2 In. Solid or 11 In. x 4 In. (4 Ply, with Tubes) Pneumatic  
 Caster Wheel Bearings:  
 Shielded Roller Bearings

Blade Tip Speed: 16,732 FPM  
 Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings (2) Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Front Roller Kit: Optional  
 Assembly/Set-Up Time:  
 30 Minutes (Approximate)  
 Approximate Operating Weight: 600 lbs.  
 Mulching Kit Available  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0482XF	GM2072R Rear Discharge Grooming Mower with Rear Chain Shields <i>iMatch and iMatch conversion kit ordered separately.</i>	3,630.00
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#### TIRES

3050	Solid Gauge Wheel Tires	In Base Price
3040	Pneumatic Gauge Wheel Tires	69.00

#### ATTACHMENTS - ORDER AS DESIRED

9450	Front Anti-Scalping Roller	130.00
9630	I-Match Conversion Kit	330.00
9690	Mulching Kit <i>For GM2072.</i>	391.00

#### ATTACHMENTS FOR FIELD CONVERSION

	<b>Miscellaneous:</b>	
5BP0099915	Front Antiscalping Roller	145.60
5BP046700	Mulching Kit (GM2072)	422.28

FRONTIER PRODUCTS

Cutting & Mowing

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**GM2072R Rear Discharge Grooming Mower with Rear Chain Shields**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP002800	iMatch Conversion Kit	356.40

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Three High-Suction Blades Standard  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Spindle Shafts Greased from the Top for Easy Service  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 25 to 50 HP  
 Shipping Weight: 769 lbs.  
 Mower Deck HP: 50 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline:  
   1-3/8 In. ASAE Category III  
 Drive Type: Gearbox Over V/Belt  
 Deck Thickness:  
   8 Gauge Reinforced Deck  
 Cutting Width: 84 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
   Spacer On Caster  
 Caster Wheels:  
   (4) 10 In. x 3.2 In. Solid or  
   11 In. x 4 In. (4 Ply, with Tubes) Pneumatic  
 Caster Wheel Bearings:

Shielded Roller Bearings  
 Blade Tip Speed: 16,338 FPM  
 Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings:  
   Shielded Ball Bearings (2) Per Spindle  
 Blade Composition:  
   Heat-Treated Alloy Steel  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
   (3) 28-1/2 In. x 2-1/4 In.  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point, Slotted Track Adjustment - No Idlers  
 Front Roller Kit: Standard  
 Assembly/Set-Up Time:  
   30 Minutes (Approximate)  
 Approximate Operating Weight: 690 lbs.  
 Mulching Kit Available  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0483XF		GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatch conversion kit ordered separately.</i>	4,289.00
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#### TIRES

3050		Solid Gauge Wheel Tires	In Base Price
3040		Pneumatic Gauge Wheel Tires	69.00

#### ATTACHMENTS - ORDER AS DESIRED

9630		I-Match Conversion Kit	330.00
9690		Mulching Kit <i>For GM2084.</i>	455.00

#### ATTACHMENTS FOR FIELD CONVERSION

		<b>Miscellaneous:</b> Mulching Kit (GM2084)	491.40
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FRONTIER PRODUCTS

Cutting & Mowing

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**GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5BP002800	iMatch Conversion Kit	356.40

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Free Swinging Kick Back Blades  
 Double Belt Drive with No Idler  
 One Piece Balanced Steel Pulleys  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 30 to 70 HP  
 Shipping Weight: 1198 lbs.  
 Mower Deck Gearbox HP: 70 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:2:08  
 Driveline:  
     1-3/8 In. ASAE Category IIII  
 Drive Type: Gearbox Over V/Belt  
 Deck Thickness:  
     8 Gauge Reinforced Deck  
 Cutting Width: 90 In.  
 Cutting Height Range:  
     From 1.3 In. to 5.3 In.  
 Cutting Height Adjustment:  
     Spacer On Caster  
 Caster Wheels:  
     (4) 12 In. x 4 In. Solid or  
     13 In. x 6.5 In. (4 Ply, with  
     Tubes) Air

Caster Wheel Bearings:  
     Shielded Roller Bearings  
 Blade Tip Speed: 14,106 FPM  
 Blade Spindles: (3) Cast Iron  
 Blade Spindle Bearings:  
     Shielded Tapered Bearings (2) Per Spindle  
 Blade Composition:  
     Heat-Treated Alloy Steel  
 Blade Overlap: 1-3/8 In.  
 Blade Dimensions:  
     (6) 13 In. x 2-3/4 In. x 1/4 In.  
 Belts: CX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
     Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
     30 Minutes (Approximate)  
 Approximate Operating Weight: 1102 lbs.  
 Front Center Roller Kit: Standard  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0492XF		GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatch conversion kit ordered separately.</i>	6,464.00
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#### TIRES

3040		Pneumatic Gauge Wheel Tires	161.00
3050		Solid Gauge Wheel Tires	In Base Price

#### ATTACHMENTS - ORDER AS DESIRED

9630		I-Match Conversion Kit	330.00
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#### ATTACHMENTS FOR FIELD CONVERSION

		<b>Miscellaneous:</b> iMatch Conversion Kit	356.40
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FRONTIER PRODUCTS

Cutting & Mowing

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**GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front  
Antiscalping Roller**

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**FRONTIER PRODUCTS**

**Cutting & Mowing**

**GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller  
Equipment for Base Machine**

Free Swinging Kick Back Blades  
 Double Belt Drive with No Idler  
 One Piece Balanced Steel Pulleys  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 30 to 70 HP  
 Shipping Weight: 1608 lbs.  
 Mower Deck Gearbox HP: 70 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:2:08  
 Driveline:  
     1-3/8 In. ASAE Category IIII  
 Drive Type: Gearbox Over V/Belt  
 Deck Thickness:  
     8 Gauge Reinforced Deck  
 Cutting Width: 110 In.  
 Cutting Height Range:  
     From 1.3 In. to 5.3 In.  
 Cutting Height Adjustment:  
     Spacer On Caster  
 Caster Wheels:  
     (4) 12 In. x 4 In. Solid or  
     13 In. x 6.5 In. (4 Ply, with  
     Tubes) Air

Caster Wheel Bearings:  
     Shielded Roller Bearings  
 Blade Tip Speed: 14,998 FPM  
 Blade Spindles: (3) Cast Iron  
 Blade Spindle Bearings:  
     Shielded Tapered Bearings (2) Per Spindle  
 Blade Composition:  
     Heat-Treated Alloy Steel  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
     (6) 15-7/8 In. x 2-3/4 In. x 1/4 In.  
 Belts: CX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
     Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
     30 Minutes (Approximate)  
 Approximate Operating Weight: 1490 lbs.  
 Front Center Roller Kit: Standard  
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

**BASE MACHINE**

0491XF	GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatch conversion kit ordered separately.</i>	7,553.00
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**TIRES**

3040	Pneumatic Gauge Wheel Tires	161.00
3050	Solid Gauge Wheel Tires	In Base Price

**ATTACHMENTS - ORDER AS DESIRED**

9630	I-Match Conversion Kit	330.00
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**ATTACHMENTS FOR FIELD CONVERSION**

	<b>Miscellaneous:</b> iMatch Conversion Kit	356.40
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FRONTIER PRODUCTS

Cutting & Mowing

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**GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front  
Antiscalping Roller**

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# FRONTIER PRODUCTS

## Cutting & Mowing

### GM3054 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 25 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 478 lbs.  
 Mower Deck Gearbox HP: 25 HP  
 Hitch: Limited Category I  
 Gearbox Ratio: 1:2.5  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 10 Gauge Steel Plate  
 Cutting Width: 54 In.  
 Cutting Height Range: 1 In. to 4.5 In.  
 Cutting Height Adjustment:  
     Spacer On Caster  
 Caster Wheels:  
     (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 16,200 FPM

Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings: Ball Bearings  
 Blade Overlap: 1 In.  
 Blade Dimensions:  
     (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
     Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
     15 Minutes (Approximate)  
 Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0531XF	GM3054 Rear Discharge Economy Grooming Mower	2,843.00
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#### REAR CHAIN

2000	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	-102.00

#### TIRES

3000	Pneumatic Tires	-63.00
3010	Solid Tires	In Base Price

#### ATTACHMENTS - ORDER AS DESIRED

9010	Front Roller Kit <i>Contains 1 roller.</i>	85.00
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#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous:</b>		
5WD1008035	Front Roller Kit - Contains 1 Roller (GM30 Series)	95.20
5WD1008038	Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012)	122.76

FRONTIER PRODUCTS

Cutting & Mowing

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**GM3054 Rear Discharge Economy Grooming Mower**

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# FRONTIER PRODUCTS

## Cutting & Mowing

### GM3060 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 35 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 589 lbs.  
 Mower Deck Gearbox HP: 35 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 60 In.  
 Cutting Height Range: 1 In. to 4.5 In.  
 Cutting Height Adjustment:  
     Spacer On Caster  
 Caster Wheels:  
     (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 18,030 FPM  
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
     (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
     Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
     15 Minutes (Approximate)  
 Approximate Operating Weight: 503 lbs.  
 Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0532XF		GM3060 Rear Discharge Economy Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	3,006.00
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#### REAR CHAIN

2000		Rear Chain Shield	In Base Price
2095		Less Rear Chain Shield	-115.00

#### TIRES

3000		Pneumatic Tires	-63.00
3010		Solid Tires	In Base Price

#### ATTACHMENTS - ORDER AS DESIRED

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010		Front Roller Kit <i>Contains 1 roller.</i>	85.00

#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous:</b>			
5WD1008035		Front Roller Kit - Contains 1 Roller (GM30 Series)	95.20
5WD55348		Rear Chain Shield Kit - Rear Discharge	160.74

FRONTIER PRODUCTS

Cutting & Mowing

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**GM3060 Rear Discharge Economy Grooming Mower**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD1005400	iMatch Conversion Kit <i>For GM3060 and GM3072.</i>	235.44

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM3072 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 20 to 35 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 689 lbs.  
 Mower Deck Gearbox HP: 35 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 72 In.  
 Cutting Height Range: 1 In. to 4.5 In.  
 Cutting Height Adjustment:  
     Spacer On Caster  
 Caster Wheels:  
     (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 18,000 FPM  
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings  
 Blade Overlap: 1 1/2 In.  
 Blade Dimensions:  
     (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
     Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
     15 Minutes (Approximate)  
 Approximate Operating Weight: 603 lbs.  
 Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0533XF		GM3072 Rear Discharge Economy Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	3,240.00
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#### REAR CHAIN

2000		Rear Chain Shield	In Base Price
2095		Less Rear Chain Shield	-134.00

#### TIRES

3000		Pneumatic Tires	-63.00
3010		Solid Tires	In Base Price

#### ATTACHMENTS - ORDER AS DESIRED

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010		Front Roller Kit <i>Contains 1 roller.</i>	85.00

#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous:</b>			
5WD1008035		Front Roller Kit - Contains 1 Roller (GM30 Series)	95.20
5WD53566		Rear Chain Shield Kit - Rear Discharge	164.99

FRONTIER PRODUCTS

Cutting & Mowing

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**GM3072 Rear Discharge Economy Grooming Mower**

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD1005400	iMatch Conversion Kit <i>For GM3060 and GM3072.</i>	235.44