

FRONTIER PRODUCTS

Cutting & Mowing

RC2048 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:
48 In. (1220 mm)
Cutting Height:
1.5 to 9 In. (38 to 229 mm)
Cutting Capacity (Diameter):
0 to 1 In. (0 to 25 mm)
Cutting Chamber Depth:
7.5 In. (190 mm)
Tractor PTO HP Range: 18 - 45 HP
Tractor PTO: 540 RPM
Implement PTO: ASABE Category III PTO
Hitch:
Lift-Type Category I, Adaptable to II,
iMatch, and AutoHitch Compatible
Overall Width: 51 In. (1,291.4 mm)
Overall Length: 86.6 In. (2,199.6 mm)
Deck Shape: Flat-open Round Back
Deck Type: Single
Deck Thickness: 11 Gauge (3 mm)

Skirt Thickness: 11 Gauge (3 mm)
PTO Driveline Options: Shear Bolt or
Slip Clutch Drivelines Available
Gear Case HP Rating: 45 HP
Blade Type:
Heat Treated, Suction Type Blades
Blade Thickness: 0.5 In. (13 mm)
Blade Width: 3 In. (76 mm)
Blade Tip Speed: 13,090 fpm (66.5 m/s)
Blade Pan Type:
Round Pan-Type Blade Holder
Blade Pan Diameter: 22.3 In. (567 mm)
Solid Rubber or Laminated Tire Options

Use front and rear enclosures in areas where thrown objects could be hazardous.

iMatch Quick Coupler required with 2305 Tractor to facilitate driveline length.

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--------------------------------|----------|
| 0511XF | RC2048 Lift-Type Rotary Cutter | 1,486.00 |
|--------|--------------------------------|----------|

DRIVELINES

| | | |
|------|---|---------------|
| 1000 | Driveline with Slip Clutch <i>Recommended.</i> | 133.00 |
| 1010 | Driveline with Shear Bolt | In Base Price |

FRONT AND REAR ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

| | | |
|------|--|---------------|
| 2000 | Front and Rear Chain Enclosure <i>Recommended.</i> | 194.00 |
| 2010 | Front Rubber with Foot Guards and Rear Metal Enclosure | In Base Price |
| 2020 | Front Chain and No Rear Enclosure | 47.00 |
| 2030 | Front Rubber with Foot Guards and No Rear Enclosure | -29.00 |
| 2040 | No Front or Rear Enclosure | -49.00 |

TIRES

| | | |
|------|--|---------------|
| 3000 | Puncture Proof Laminated Tire <i>Recommended.</i> | In Base Price |
| 3010 | Solid Rubber Tire | -10.00 |

FRONTIER PRODUCTS

Cutting & Mowing

RC2048 Lift-Type Rotary Cutter Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|---|--------------------------|---|-------------------------------------|
| ATTACHMENTS - ORDER AS DESIRED | | | |
| 904N | | French OM and Decal Kit (RC20) | 111.94 |
| ATTACHMENTS FOR FIELD CONVERSION | | | |
| | | Miscellaneous: | |
| | 5TIFC711289 | French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters | 125.37 |

FRONTIER PRODUCTS

Cutting & Mowing

RC2060 Lift-Type Rotary Cutter Equipment for Base Machine

| | |
|--|--|
| Cutting Width: 60 In. (1524 mm) | PTO Driveline Options: Shear Bolt or Slip Clutch Drivelines Available |
| Cutting Height: 1.5 to 9 In. (38 to 229 mm) | Gear Case HP Rating: 65 HP |
| Cutting Capacity (Diameter): 0 to 1 In. (0 to 25 mm) | Blade Type: Heat Treated, Suction Type Blades |
| Cutting Chamber Depth: 7.5 In. (190 mm) | Blade Thickness: 0.5 In. (13 mm) |
| Tractor PTO HP Range: 20 - 65 HP | Blade Width: 3 In. (76 mm) |
| Tractor PTO: 540 RPM | Blade Tip Speed: 14,355 fpm (72.8 m/s) |
| Implement PTO: ASABE Category III PTO | Blade Pan Type: Round Pan-Type Blade Holder |
| Hitch: Lift-Type Category I, Adaptable to II, iMatch, and AutoHitch Compatible | Blade Pan Diameter: 22.3 In. (567 mm) |
| Overall Width: 63 In. (1,600.2 mm) | Tire Options: Solid Rubber or Laminated Tire Options |
| Overall Length: 101.2 In. (2,570.5 mm) | |
| Deck Shape: Flat-open Round Back | |
| Deck Type: Single | |
| Deck Thickness: 11 Gauge (3 mm) | |
| Skirt Thickness: 11 Gauge (3 mm) | |

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--------------------------------|----------|
| 0512XF | RC2060 Lift-Type Rotary Cutter | 1,672.00 |
|--------|--------------------------------|----------|

DRIVELINES

| | | |
|------|---|---------------|
| 1000 | Driveline with Slip Clutch <i>Recommended.</i> | 143.00 |
| 1010 | Driveline with Shear Bolt | In Base Price |

FRONT AND REAR ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

| | | |
|------|--|---------------|
| 2000 | Front and Rear Chain Enclosure <i>Recommended.</i> | 233.00 |
| 2010 | Front Rubber with Foot Guards and Rear Metal Enclosure | In Base Price |
| 2020 | Front Chain and No Rear Enclosure | 57.00 |
| 2030 | Front Rubber with Foot Guards and No Rear Enclosure | -30.00 |
| 2040 | No Front or Rear Enclosure | -46.00 |

TIRES

| | | |
|------|--|---------------|
| 3000 | Puncture Proof Laminated Tire <i>Recommended.</i> | In Base Price |
| 3010 | Solid Rubber Tire | -10.00 |

ATTACHMENTS - ORDER AS DESIRED

FRONTIER PRODUCTS

Cutting & Mowing

RC2060 Lift-Type Rotary Cutter Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| 904N | | ATTACHMENTS - ORDER AS DESIRED ...Continued... French OM and Decal Kit (RC20) | 111.94 |
| | | ATTACHMENTS FOR FIELD CONVERSION | |
| | | Miscellaneous: | |
| | 5TIFC711289 | French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters | 125.37 |

FRONTIER PRODUCTS

Cutting & Mowing

RC2072 Lift-Type Rotary Cutter Equipment for Base Machine

| | |
|--|--|
| Cutting Width: 72 In. (1,830 mm) | PTO Driveline Options: Shear Bolt or Slip Clutch Drivelines Available |
| Cutting Height: 1.5 to 9 In. (38 to 229 mm) | Gear Case HP Rating: 65 HP |
| Cutting Capacity (Diameter): 0 to 1 In. (0 to 25 mm) | Blade Type: Heat Treated, Suction Type Blades |
| Cutting Chamber Depth: 7.5 In. (190 mm) | Blade Thickness: 0.5 In. (13 mm) |
| Tractor PTO HP Range: 25 - 65 HP | Blade Width: 3 In. (76 mm) |
| Tractor PTO: 540 RPM | Blade Tip Speed: 14,955 fpm (76 m/s) |
| Implement PTO: ASABE Category III PTO | Blade Pan Type: Round Pan-Type Blade Holder |
| Hitch: Lift-Type Category I, Adaptable to II, iMatch, and AutoHitch Compatible | Blade Pan Diameter: 28.5 In. (723.9 mm) |
| Overall Width: 75 In. (1,905 mm) | Tire Options: Solid Rubber or Laminated Tire Options |
| Overall Length: 111.5 In. (2,832.1 mm) | |
| Deck Shape: Flat-open Round Back | |
| Deck Type: Single | |
| Deck Thickness: 11 Gauge (3 mm) | |
| Skirt Thickness: 11 Gauge (3 mm) | |

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--------------------------------|----------|
| 0513XF | RC2072 Lift-Type Rotary Cutter | 1,918.00 |
|--------|--------------------------------|----------|

DRIVELINES

| | | |
|------|---|---------------|
| 1000 | Driveline with Slip Clutch <i>Recommended.</i> | 143.00 |
| 1010 | Driveline with Shear Bolt | In Base Price |

FRONT AND REAR ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

| | | |
|------|--|---------------|
| 2000 | Front and Rear Chain Enclosure <i>Recommended.</i> | 324.00 |
| 2010 | Front Rubber with Foot Guards and Rear Metal Enclosure | In Base Price |
| 2020 | Front Chain and No Rear Enclosure | 87.00 |
| 2030 | Front Rubber with Foot Guards and No Rear Enclosure | -40.00 |
| 2040 | No Front or Rear Enclosure | -56.00 |

TIRES

| | | |
|------|--|---------------|
| 3000 | Puncture Proof Laminated Tire <i>Recommended.</i> | In Base Price |
| 3010 | Solid Rubber Tire | -10.00 |

ATTACHMENTS - ORDER AS DESIRED

FRONTIER PRODUCTS

Cutting & Mowing

RC2072 Lift-Type Rotary Cutter Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| 904N | | ATTACHMENTS - ORDER AS DESIRED ...Continued... French OM and Decal Kit (RC20) | 111.94 |
| | | ATTACHMENTS FOR FIELD CONVERSION | |
| | | Miscellaneous: | |
| | 5TIFC711289 | French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters | 125.37 |

FRONTIER PRODUCTS

Cutting & Mowing

RC2084 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:
84 In. (2,134 mm)
Cutting Height:
1.75 to 11 In. (44.45 to 279.4 mm)
Cutting Capacity (Diameter):
0 to 1 In. (0 to 25 mm)
Cutting Chamber Depth:
9.75 In. (248 mm)
Tractor PTO HP Range: 45 - 90 HP
Tractor PTO: 540 RPM
Implement PTO: ASABE Category II PTO
Hitch:
Lift-Type Category II,
Category II Quick Hitch Compatible
Overall Width: 88 In. (2,235 mm)
Overall Length: 124 In. (3,150 mm)
Deck Shape: Flat-open Round Back
Deck Type: Single
Deck Thickness: 10 Gauge (3.4 mm)
Skirt Thickness: 10 Gauge (3.4 mm)

PTO Driveline Options:
Slip Clutch Standard
Gear Case HP Rating: 90 HP
Blade Type:
Heat Treated, Suction Type Blades
Blade Thickness: 0.5 In. (13 mm)
Blade Width: 3 In. (76 mm)
Blade Tip Speed: 14,380 fpm (73 m/s)
Blade Pan Type:
Round Pan-Type Blade Holder
Blade Pan Diameter:
32.5 In. (825.5 mm)
Tire Options:
Single or Dual Laminated Tire

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--------------------------------|----------|
| 0514XF | RC2084 Lift-Type Rotary Cutter | 3,569.00 |
|--------|--------------------------------|----------|

FRONT AND REAR ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

| | | |
|------|--|---------------|
| 2000 | Front and Rear Chain Enclosure <i>Recommended.</i> | In Base Price |
| 2010 | Front Rubber with Foot Guards and Rear Metal Enclosure | -212.00 |
| 2020 | Front Chain and No Rear Enclosure | -154.00 |
| 2030 | Front Rubber with Foot Guards and No Rear Enclosure | -268.00 |
| 2040 | No Front or Rear Enclosure | -326.00 |

TIRES

| | | |
|------|------------------------------------|---------------|
| 3000 | Puncture Proof Laminated Tire | In Base Price |
| 3010 | Dual Puncture Proof Laminated Tire | 102.00 |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|--------------------------------|--------|
| 904N | French OM and Decal Kit (RC20) | 111.94 |
|------|--------------------------------|--------|

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-------------|---|--------|
| 5TIFC711289 | Miscellaneous: French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters | 125.37 |
|-------------|---|--------|

FRONTIER PRODUCTS

Cutting & Mowing

RC2084 Lift-Type Rotary Cutter

Continued

FRONTIER PRODUCTS

Cutting & Mowing

FM1012 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 3 In.
 Cutting Width: 12 Ft.
 Transport Tongue Weight: 700 lbs.
 Transport Tires: (2) 20.5 x 8-10
 Transport Length: 13 Ft. 2 In.
 Transport Height: 6 Ft.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 30 to 80 HP
 Splitter Gearbox HP: 100 HP
 Shipping Weight: 2960 lbs.
 Overall Width: 12 Ft. 2 In.
 Operating Tongue Weight: 310 lbs.
 Mower Deck Gearbox HP: 40 HP
 Maximum Overall Length:
 14 Ft. 5 In.
 Mainframe Construction:
 3 In. Square Tubing
 Input Driveline:
 Category IIIII Constant Velocity
 Hitch: Drawbar Category I
 Hitch Adjustment:
 Self-Leveling, Multi-Position
 Ground Pressure: 9.0 PSI
 Gearbox Ratio: 1:1.92
 Driveline: Category IIII
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap: 6 In.
 Deck Lift Cylinders:
 3-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:

Spacer On Caster
 Center Deck Cutting Width: 5 Ft.
 Wing Deck Cutting Width: 4 Ft.
 Caster Wheels:
 (8) 15 x 6-6 Pneumatic
 Caster Wheel Bearings:
 Roller Bearings
 Blade Tip Speed:
 16,950 FPM Average
 Blade Spindles: (7) Cast Iron
 Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (7) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 75 Minutes (Approximate)
 Approximate Operating Weight: 2900 lbs.
 Front Roller Kit:
 Wing Decks (Optional Attachment, 1 Required)
 Front Roller Kit:
 Rear Deck (Optional Attachment, 1 Required)
 Approximate Operating Angles:
 25 Degrees Up and 15 Degrees Down

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0421XF | FM1012 Rear Discharge Flex-Wing Grooming Mower with Light Bar | 19,917.00 |
|--------|---|-----------|

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|---|--------|
| | Miscellaneous: | |
| 5WD1004116 | Anti Streaking Kit (FM10 Series) | 137.22 |
| 5WD1032454 | FM10 Series Hydraulic Unlock System | 612.48 |
| 5WD1031818 | FM10 Series Rear Roller Kit | 99.62 |
| 5WD1006421 | Front Roller Kit - Contains 1 Roller (FM1012 Wing Decks Only) | 200.25 |
| 5WD1006417 | Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i> | 108.64 |
| 5WD1031385 | Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i> | 594.45 |

FRONTIER PRODUCTS

Cutting & Mowing

FM1012 Rear Discharge Flex-Wing Grooming Mower with Light Bar

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|--|-------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5WD1004486 | Light Bar Kit (FM10 Series) <i>Serial Number IXFFM10XAB0000105 and below.</i> | 555.41 |
| | 5WD1003635 | Rigid Clevis Hitch (FM10 Series) | 180.36 |

FRONTIER PRODUCTS

Cutting & Mowing

FM1015 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 4 In.
 Cutting Width: 15 Ft.
 Transport Tongue Weight: 720 lbs.
 Transport Tires:
 (2) 20.5 x 8 - 10
 Transport Length: 13 Ft. 5 In.
 Transport Height: 7 Ft. 9 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 35 to 80 HP
 Splitter Gearbox HP: 100 HP
 Shipping Weight: 3200 lbs.
 Overall Width: 15 Ft. 2 In.
 Operating Tongue Weight: 330 lbs.
 Mower Deck Gearbox HP: 40 HP
 Maximum Overall Length:
 14 Ft. 8 In.
 Mainframe Construction:
 3 In. Square Tubing
 Input Driveline:
 Category IIIII Constant Velocity
 Hitch: Drawbar Category II
 Hitch Adjustment:
 Self-Leveling, Multi-Position
 Ground Pressure: 9.7 lbs. PSI
 Gearbox Ratio: 1:1.92
 Driveline: Category IIII
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap: 6 In.
 Deck Lift Cylinders:
 3-1/2 In. x 10 In. Single Acting

Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 5 Ft.
 Caster Wheels:
 (8) 15 x 6-6 Pneumatic
 Caster Wheel Bearings:
 Roller Bearings
 Blade Tip Speed:
 16,950 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (9) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 75 Minutes (Approximate)
 Approximate Operating Weight: 3,200 lbs.
 Front Roller Kit: (Optional Attachment, 3 required)
 Approximate Operating Angles:
 25 Degrees Up and 15 Degrees Down

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0422XF | FM1015 Rear Discharge Flex-Wing Grooming Mower with Light Bar | 21,420.00 |
|--------|---|-----------|

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|---|--------|
| | Miscellaneous: | |
| 5WD1004116 | Anti Streaking Kit (FM10 Series) | 137.22 |
| 5WD1032454 | FM10 Series Hydraulic Unlock System | 612.48 |
| 5WD1031818 | FM10 Series Rear Roller Kit | 99.62 |
| 5WD1006417 | Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i> | 108.64 |
| 5WD1031385 | Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i> | 594.45 |
| 5WD1004486 | Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i> | 555.41 |

FRONTIER PRODUCTS

Cutting & Mowing

FM1015 Rear Discharge Flex-Wing Grooming Mower with Light Bar

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|---|--------------------------|----------------------------------|-------------------------------------|
| ATTACHMENTS FOR FIELD CONVERSION ...Continued... | | | |
| | 5WD1003635 | Rigid Clevis Hitch (FM10 Series) | 180.36 |

FRONTIER PRODUCTS

Cutting & Mowing

FM1017 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 3 In.
 Cutting Width: 17 Ft.
 Transport Tongue Weight: 800 lbs.
 Transport Tires: (2) 20.5 x 8 - 10
 Transport Length: 13 Ft. 5 In.
 Transport Height: 8 Ft. 9 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 40 to 80 HP
 Splitter Gearbox HP: 100 HP
 Shipping Weight: 3340 lbs.
 Overall Width: 17 Ft. 2 In.
 Operating Tongue Weight: 400 lbs.
 Mower Deck Gearbox HP: 40 HP
 Maximum Overall Length:
 14 Ft. 8 In.
 Mainframe Construction:
 3 In. Square Tubing
 Input Driveline:
 Category IIIII Constant Velocity
 Hitch: Drawbar - Category II
 Hitch Adjustment:
 Self-Leveling, Multi-Position
 Ground Pressure: 10.2 lbs. PSI
 Gearbox Ratio: 1:1.92
 Driveline: Category IIII
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap: 6 In.
 Deck Lift Cylinders:
 3-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 6 Ft.
 Caster Wheels:
 (8) 15 x 6-6 Pneumatic
 Caster Wheel Bearings:
 Roller Bearings
 Blade Tip Speed:
 16,950 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (9) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 75 Minutes (Approximate)
 Approximate Operating Weight: 3340 lbs.
 Front Roller Kit: (Optional Attachment, 3 Required)
 Approximate Operating Angles:
 25 Degrees Up and 15 Degrees Down

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0423XF | FM1017 Rear Discharge Flex-Wing Grooming Mower with Light Bar | 23,756.00 |
|--------|---|-----------|

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|---|--------|
| | Miscellaneous: | |
| 5WD1004116 | Anti Streaking Kit (FM10 Series) | 137.22 |
| 5WD1032454 | FM10 Series Hydraulic Unlock System | 612.48 |
| 5WD1031818 | FM10 Series Rear Roller Kit | 99.62 |
| 5WD1006417 | Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i> | 108.64 |
| 5WD1031385 | Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i> | 594.45 |
| 5WD1004486 | Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i> | 555.41 |

FRONTIER PRODUCTS

Cutting & Mowing

FM1017 Rear Discharge Flex-Wing Grooming Mower with Light Bar

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|---|--------------------------|----------------------------------|-------------------------------------|
| ATTACHMENTS FOR FIELD CONVERSION ...Continued... | | | |
| | 5WD1003635 | Rigid Clevis Hitch (FM10 Series) | 180.36 |

FRONTIER PRODUCTS

Cutting & Mowing

FM2012R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only
Free-Floating Decks:

4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up

and 15 Degrees Down
Clevis Hitch - Rigid or
Floating Optional

Auto-Engage Transport Latch
Lights Standard

Hydraulic Unlocking System Available
Rear Chain Shields Standard

Type: Flex Wing, Rear Discharge
Transport Width: 7 Ft. 7 In.

Cutting Width: 12 Ft.
Transport Tongue Weight: 774 lbs.

Transport Tires:
(2) 20.5 In. x 8 In. x 10 In.

Transport Length: 11 Ft. 9 In.
Transport Height: 6 Ft. 2 In.

Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 80 HP

Splitter Gearbox HP: 80 HP
Shipping Weight: 2694 lbs.

Overall Width: 12 Ft. 2 In.
Operating Tongue Weight: 374 lbs.

Mower Deck Gearbox HP: 50 HP
Maximum Overall Length:

12 Ft. 7 In.
Mainframe Construction:

3.5 In. Double Round Tubing
Input Driveline:

Category VI Constant Velocity
with Slip Clutch

Hitch:
Category I or Category II Drawbar

Hitch Adjustment: 4 Position
Ground Pressure: 9.1 lbs. PSI

Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III

Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:

6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:

2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:
Spacer On Caster

Center Deck Cutting Width: 5 Ft.
Wing Deck Cutting Width: 4 Ft.

Caster Wheels:
(12) 11 In. x 4 In. Pneumatic or

10 In. x 3.2 In. Solid
Caster Wheel Bearings:

Sealed Roller Bearings
Blade Tip Speed: 15,747 FPM Average

Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:

Shielded Ball Bearings 2 Per Spindle
Blade Composition:

Heat-Treated Alloy Steel
Belts: 5VX, Polyester/Cogged

Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers

Blade Overlap: 1-1/8 In.
Blade Dimensions:

(6) 16-5/8 In. x 2 In. x 1/4 In.
(3) 20-3/16 In. x 2 In. x 1/4 In.

Assembly/Set-Up Time:
45 Minutes (Approximate)

Approximate Operating Weight: 2694 lbs.
Front Rollers Standard

Mulching Kit Available
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0431XF | FM2012R Flex-Wing Grooming Mower with Pneumatic Tires | 19,470.00 |
|--------|---|-----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|-------------------------|--------|
| 9690 | Mulching Kit | 971.00 |
| 9610 | Hydraulic Unlock System | 523.00 |
| 9440 | Float Hitch | 135.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|----------------------------------|--------|
| 5BP0099597 | Miscellaneous: Floating Hitch | 151.20 |
|------------|----------------------------------|--------|

FRONTIER PRODUCTS

Cutting & Mowing

FM2012R Flex-Wing Grooming Mower with Pneumatic Tires
Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5BP0099817 | Hydraulic Unlock System | 564.84 |
| | 5BP0099556 | Mulching Kit | 1,048.68 |

FRONTIER PRODUCTS

Cutting & Mowing

FM2015R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only

Free-Floating Decks:

4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up

and 15 Degrees Down
Clevis Hitch - Rigid or
Floating Optional

Auto-Engage Transport Latch
Lights Standard

Hydraulic Unlocking System Available

Rear Chain Shields Standard

Type: Flex Wing, Rear Discharge

Transport Width: 8 Ft. 1 In.

Cutting Width: 15 Ft.

Transport Tongue Weight: 807 lbs.

Transport Tires:

(2) 20.5 In. x 8 In. x 10 In.

Transport Length: 12 Ft. 2 In.

Transport Height: 7 Ft. 8 In.

Tractor PTO Speed: 540 RPM

Tractor Horsepower: 30 to 80 HP

Splitter Gearbox HP: 80 HP

Shipping Weight: 2826 lbs.

Overall Width: 15 Ft. 2 In.

Operating Tongue Weight: 381 lbs.

Mower Deck Gearbox HP: 50 HP

Maximum Overall Length: 13 Ft.

Mainframe Construction:

3.5 In. Double Round Tubing

Input Driveline:

Category VI Constant Velocity

with Slip Clutch

Hitch:

Category I or Category II Drawbar

Hitch Adjustment: 4 Position

Ground Pressure: 9.6 lbs. PSI

Gearbox Ratio: 1:3:09 (Spiral Gears)

Driveline: Category III

Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate

Deck Overlap:

6 In. (Adjustable to 9 In.)

Deck Lift Cylinders:

2-1/2 In. x 10 In. Single Acting

Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:

Spacer On Caster

Center Deck Cutting Width: 6 Ft.

Wing Deck Cutting Width: 5 Ft.

Caster Wheels:

(12) 11 In. x 4 In. Pneumatic or

10 In. x 3.2 In. Solid

Caster Wheel Bearings:

Sealed Roller Bearings

Blade Tip Speed: 16,863 FPM Average

Blade Spindles: (9) Cast Iron

Blade Spindle Bearings:

Shielded Ball Bearings 2 Per Spindle

Blade Composition:

Heat-Treated Alloy Steel

Blade Dimensions:

(6) 20-3/16 In. x 2 In. x 1/4 In.

(3) 24-1/2 In. x 2-1/4 In. x 1/4 In.

Blade Overlap: 1-1/8 In.

Belts: 5VX, Polyester/Cogged

Belt Adjustment: Single Point,

Slotted Track Adjustment - No Idlers

Assembly/Set-Up Time:

45 Minutes (Approximate)

Approximate Operating Weight: 2826 lbs.

Front Rollers Standard

Mulching Kit Available

1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0432XF | FM2015R Flex-Wing Grooming Mower with Pneumatic Tires | 20,201.00 |
|--------|---|-----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|-------------------------|----------|
| 9690 | Mulching Kit | 1,062.00 |
| 9610 | Hydraulic Unlock System | 523.00 |
| 9440 | Float Hitch | 135.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|----------------------------------|--------|
| 5BP0099597 | Miscellaneous: Floating Hitch | 151.20 |
|------------|----------------------------------|--------|

FRONTIER PRODUCTS

Cutting & Mowing

FM2015R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5BP0099817 | Hydraulic Unlock System | 564.84 |
| | 5BP0099557 | Mulching Kit | 1,146.96 |

FRONTIER PRODUCTS

Cutting & Mowing

FM2017R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only
Free-Floating Decks:

4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up
and 15 Degrees Down

Clevis Hitch - Rigid or
Floating Optional

Auto-Engage Transport Latch
Lights Standard

Hydraulic Unlocking System Available
Rear Chain Shields Standard

Type: Flex Wing, Rear Discharge
Transport Width: 8 Ft. 4 In.

Cutting Width: 17 Ft.
Transport Tongue Weight: 953 lbs.

Transport Tires:
(2) 20.5 In. x 8 In. x 10 In.

Transport Length: 12 Ft. 2 In.
Transport Height: 8 Ft. 7 In.

Tractor PTO Speed: 540 RPM
Tractor Horsepower: 35 to 80 HP

Splitter Gearbox HP: 80 HP
Shipping Weight: 2947 lbs.

Overall Width: 17 Ft. 2 In.
Operating Tongue Weight: 389 lbs.

Mower Deck Gearbox HP: 50 HP
Maximum Overall Length: 13 Ft.

Mainframe Construction:
3.5 In. Double Round Tubing

Input Driveline:
Category VI Constant Velocity
with Slip Clutch

Hitch:
Category I or Category II Drawbar

Hitch Adjustment: 4 Position
Ground Pressure: 10 lbs. PSI

Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III

Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:

6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:

2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:
Spacer On Caster

Center Deck Cutting Width: 6 Ft.
Wing Deck Cutting Width: 6 Ft.

Caster Wheels:
(12) 11 In. x 4 In. Pneumatic or
10 In. x 3.2 In. Solid

Caster Wheel Bearings:
Sealed Roller Bearings

Blade Tip Speed: 16,732 FPM Average
Blade Spindles: (9) Cast Iron

Blade Spindle Bearings:
Shielded Ball Bearings 2 Per Spindle

Blade Overlap: 1-1/8 In.
Blade Dimensions:

(9) 24-1/2 In. x 2-1/4 In. x 1/4 In.
Blade Composition:

Heat-Treated Alloy Steel
Belts: 5VX, Polyester/Cogged

Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers

Assembly/Set-Up Time:
45 Minutes (Approximate)

Approximate Operating Weight: 2947 lbs.
Front Rollers Standard

Mulching Kit Available
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0433XF | FM2017R Flex-Wing Grooming Mower with Pneumatic Tires | 21,467.00 |
|--------|---|-----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|-------------------------|----------|
| 9690 | Mulching Kit | 1,172.00 |
| 9610 | Hydraulic Unlock System | 523.00 |
| 9440 | Float Hitch | 135.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|----------------------------------|--------|
| 5BP0099597 | Miscellaneous: Floating Hitch | 151.20 |
|------------|----------------------------------|--------|

FRONTIER PRODUCTS

Cutting & Mowing

FM2017R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5BP0099817 | Hydraulic Unlock System | 564.84 |
| | 5BP0099558 | Mulching Kit | 1,265.76 |

FRONTIER PRODUCTS

Cutting & Mowing

FM2112R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:
4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up
and 15 Degrees Down
Clevis Hitch - Rigid or
Floating Optional
Auto-Engage Transport Latch
Lights Standard
Hydraulic Unlocking System Available
Rear Chain Shields Standard
Type: Flex Wing, Rear Discharge
Transport Width: 7 Ft. 7 In.
Cutting Width: 12 Ft.
Transport Tongue Weight: 945 lbs.
Transport Tires:
(2) 23 In. x 10.5 In. x 12 In.
Transport Length: 11 Ft. 10 In.
Transport Height: 6 Ft. 2 In.
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 35 to 80 HP
Splitter Gearbox HP: 80 HP
Shipping Weight: 3090 lbs.
Overall Width: 12 Ft. 2 In.
Operating Tongue Weight: 456 lbs.
Mower Deck Gearbox HP: 50 HP
Maximum Overall Length:
13 Ft. 10 In.
Mainframe Construction:
4 In. Double Round Tubing
Input Driveline:
Category VI Constant Velocity
with Slip Clutch
Hitch:
Category I or Category II Drawbar
Hitch Adjustment: 4 Position
Ground Pressure: 6.5 lbs. PSI
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III
Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:
6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:
2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Center Deck Cutting Width: 5 Ft.
Wing Deck Cutting Width: 4 Ft.
Caster Wheels:
(12) 13 In. x 6.5 In. Pneumatic
Caster Wheel Bearings:
Sealed Roller Bearings
Blade Tip Speed: 15,747 FPM Average
Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings 2 Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(6) 16-5/8 In. x 2 In. x 1/4 In.
(3) 20-3/16 In. x 2 In. x 1/4 In.
Assembly/Set-Up Time:
45 Minutes (Approximate)
Approximate Operating Weight: 3090 lbs.
Front Rollers Standard
Mulching Kit Available
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|-------------|-------------------------------------|
|------|--------------------------|-------------|-------------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0441XF | FM2112R Flex-Wing Grooming Mower with Pneumatic Tires | 21,132.00 |
|--------|---|-----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|-------------------------|--------|
| 9690 | Mulching Kit | 971.00 |
| 9610 | Hydraulic Unlock System | 523.00 |
| 9440 | Float Hitch | 135.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|----------------------------------|--------|
| 5BP0099597 | Miscellaneous: Floating Hitch | 151.20 |
|------------|----------------------------------|--------|

FRONTIER PRODUCTS

Cutting & Mowing

FM2112R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5BP0099817 | Hydraulic Unlock System | 564.84 |
| | 5BP0099556 | Mulching Kit | 1,048.68 |

FRONTIER PRODUCTS

Cutting & Mowing

FM2115R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:
4 In. Front/Rear and Left/Right
Clevis Hitch - Rigid or
Floating Optional
Wing Travel is 30 Degrees Up
and 15 Degrees Down
Auto-Engage Transport Latch
Lights Standard
Hydraulic Unlocking System Available
Rear Chain Shields Standard
Type: Flex Wing, Rear Discharge
Transport Width: 8 Ft. 1 In.
Cutting Width: 15 Ft.
Transport Tongue Weight: 986 lbs.
Transport Tires:
(2) 23 In. x 10.5 In. x 12 In.
Transport Length: 12 Ft. 2 In.
Transport Height: 7 Ft. 8 In.
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 35 to 80 HP
Splitter Gearbox HP: 80 HP
Shipping Weight: 3267 lbs.
Overall Width: 15 Ft. 2 In.
Operating Tongue Weight: 466 lbs.
Mower Deck Gearbox HP: 50 HP
Maximum Overall Length:
14 Ft. 7 In.
Mainframe Construction:
4 In. Double Round Tubing
Input Driveline:
Category VI Constant Velocity
with Slip Clutch
Hitch:
Category I or Category II Drawbar
Hitch Adjustment: 4 Position
Ground Pressure: 7.2 lbs. PSI
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III
Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:
6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:
2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Center Deck Cutting Width: 6 Ft.
Wing Deck Cutting Width: 5 Ft.
Caster Wheels:
(12) 13 In. x 6.5 In. Pneumatic
Caster Wheel Bearings:
Sealed Roller Bearings
Blade Tip Speed: 16,863 FPM Average
Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings 2 Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Dimensions:
(6) 20-3/16 In. x 2 In. x 1/4 In.
(3) 24-1/2 In. x 2-1/4 In. x 1/4 In.
Blade Overlap: 1-1/8 In.
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:
45 Minutes (Approximate)
Approximate Operating Weight: 3267 lbs.
Front Rollers Standard
Mulching Kit Available
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|-------------|-------------------------------------|
|------|--------------------------|-------------|-------------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0442XF | FM2115R Flex-Wing Grooming Mower with Pneumatic Tires | 21,826.00 |
|--------|---|-----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|-------------------------|----------|
| 9690 | Mulching Kit | 1,062.00 |
| 9610 | Hydraulic Unlock System | 523.00 |
| 9440 | Float Hitch | 135.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|----------------------------------|--------|
| 5BP0099597 | Miscellaneous: Floating Hitch | 151.20 |
|------------|----------------------------------|--------|

FRONTIER PRODUCTS

Cutting & Mowing

FM2115R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5BP0099817 | Hydraulic Unlock System | 564.84 |
| | 5BP0099557 | Mulching Kit | 1,146.96 |

FRONTIER PRODUCTS

Cutting & Mowing

FM2117R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:
4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up
and 15 Degrees Down
Clevis Hitch - Rigid or
Floating Optional
Auto-Engage Transport Latch
Lights Standard
Hydraulic Unlocking System Available
Rear Chain Shields Standard
Type: Flex Wing, Rear Discharge
Transport Width: 8 Ft. 4 In.
Cutting Width: 17 Ft.
Transport Tongue Weight: 1170 lbs.
Transport Tires:
(2) 23 In. x 10.5 In. x 12 In.
Transport Length: 12 Ft. 4 In.
Transport Height: 8 Ft. 7 In.
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 35 to 80 HP
Splitter Gearbox HP: 80 HP
Shipping Weight: 3438 lbs.
Overall Width: 17 Ft. 2 In.
Operating Tongue Weight: 477 lbs.
Mower Deck Gearbox HP: 50 HP
Maximum Overall Length:
15 Ft. 5 In.
Mainframe Construction:
4 In. Double Round Tubing
Input Driveline:
Category VI Constant Velocity
with Slip Clutch
Hitch:
Category I or Category II Drawbar
Hitch Adjustment: 4 Position
Ground Pressure: 8.0 lbs. PSI
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III
Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:
6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:
2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Center Deck Cutting Width: 6 Ft.
Wing Deck Cutting Width: 6 Ft.
Caster Wheels:
(12) 13 In. x 6.5 In. Pneumatic
Caster Wheel Bearings:
Sealed Roller Bearings
Blade Tip Speed: 16,732 FPM Average
Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings 2 Per Spindle
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(9) 24-1/2 In. x 2-1/4 In. x 1/4 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:
45 Minutes (Approximate)
Approximate Operating Weight: 3438 lbs.
Front Rollers Standard
Mulching Kit Available
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|-------------|-------------------------------------|
|------|--------------------------|-------------|-------------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0443XF | FM2117R Flex-Wing Grooming Mower with Pneumatic Tires | 23,321.00 |
|--------|---|-----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|-------------------------|----------|
| 9690 | Mulching Kit | 1,172.00 |
| 9610 | Hydraulic Unlock System | 523.00 |
| 9440 | Float Hitch | 135.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|----------------------------------|--------|
| 5BP0099597 | Miscellaneous: Floating Hitch | 151.20 |
|------------|----------------------------------|--------|

FRONTIER PRODUCTS

Cutting & Mowing

FM2117R Flex-Wing Grooming Mower with Pneumatic Tires
Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5BP0099817 | Hydraulic Unlock System | 564.84 |
| | 5BP0099558 | Mulching Kit | 1,265.76 |

FRONTIER PRODUCTS

Cutting & Mowing

FM2120R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:
4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up
and 15 Degrees Down
Clevis Hitch - Rigid or
Floating Optional
Auto-Engage Transport Latch
Lights Standard
Hydraulic Unlocking System Available
Rear Chain Shields Standard
Type: Flex Wing, Rear Discharge
Transport Width: 8 Ft. 9 In.
Cutting Width: 20 Ft.
Transport Tongue Weight: 1220 lbs.
Transport Tires:
(2) 23 In. x 10.5 In. x 12 In.
Transport Length: 15 Ft.
Transport Height: 9 Ft. 8 In.
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 35 to 80 HP
Splitter Gearbox HP: 80 HP
Shipping Weight: 3747 lbs.
Overall Width: 20 Ft. 2 In.
Operating Tongue Weight: 489 lbs.
Mower Deck Gearbox HP: 50 HP
Maximum Overall Length:
16 Ft. 3 In.
Mainframe Construction:
4 In. Double Round Tubing
Input Driveline:
Category VI Constant Velocity
with Slip Clutch
Hitch:
Category I or Category II Drawbar
Hitch Adjustment: 4 Position
Ground Pressure: 8.7 lbs. PSI
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III
Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:
6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:
2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Center Deck Cutting Width: 7 Ft.
Wing Deck Cutting Width: 7 Ft.
Caster Wheels:
(12) 13 In. x 6.5 In. Pneumatic
Caster Wheel Bearings:
Sealed Roller Bearings
Blade Tip Speed: 16,338 FPM Average
Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings 2 Per Spindle
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(9) 28-1/2 In. x 2-1/4 In. x 1/4 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:
120 Minutes (Approximate)
Approximate Operating Weight: 3747 lbs.
Front Rollers Standard
Mulching Kit Available
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|-------------|-------------------------------------|
|------|--------------------------|-------------|-------------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0444XF | FM2120R Flex-Wing Grooming Mower with Pneumatic Tires | 27,846.00 |
|--------|---|-----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|-------------------------|----------|
| 9690 | Mulching Kit | 1,365.00 |
| 9610 | Hydraulic Unlock System | 523.00 |
| 9440 | Float Hitch | 135.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|----------------------------------|--------|
| 5BP0099597 | Miscellaneous: Floating Hitch | 151.20 |
|------------|----------------------------------|--------|

FRONTIER PRODUCTS

Cutting & Mowing

FM2120R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5BP0099817 | Hydraulic Unlock System | 564.84 |
| | 5BP0099559 | Mulching Kit | 1,474.20 |

FRONTIER PRODUCTS

Cutting & Mowing

FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

10 ea. 10 x 4 in. Solid Rubber Gauge Wheels
2 ea. 20.5 x 8.75 in. Non-Highway Speed Rated Transport Tires
10 Gauge Reinforced Deck
Wing Float: 20 degrees up / 15 degrees down
Deck Overlap: 6 In.
Blade Overlap: 1.5 In.
Blade Spindles: (9) Cast Iron
Blade Dimensions: (9) .25 x 2.5 In.
Belts: B-Section, Kevlar
Tractor PTO Speed: 540 RPM
Overall Machine Width: 12 Ft. 7 In.
Working Machine Width: 12 Ft. 5 In.
Transport Width: 7 Ft. 9 In.
Transport Length: 10 Ft. 6 In.
Machine Weight: 1,750 lbs.
HP Requirements: 25 - 60 HP

Cutting Height from 1 In. to 4.5 In.
Blade Tip Speed: 16,200 Ft./Minute
Type: Rear Discharge
Front Antiscalping Roller: Standard (3 per deck)
Input Driveline: Gear Box over V-Belt
Input Driveline: ASAE Category III CV
Wing Driveline: ASAE Category III
Shipping Weight: 2,095 lbs.
Set-up Time: 1.25 Hrs.
1 Year Machine Warranty
3 Year Residential Gear Box Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|-----------|
| 0551XF | FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar | 15,191.00 |
|--------|---|-----------|

REAR CHAIN

| | | |
|------|------------------------|---------------|
| 2000 | Rear Chain Shield | In Base Price |
| 2095 | Less Rear Chain Shield | -319.00 |

TIRES

| | | |
|------|-------------------------|---------------|
| 3000 | Highway Rated Tires | In Base Price |
| 3010 | Non-Highway Rated Tires | -176.00 |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|----------------------------------|--------|
| 9000 | Hydraulic Wing Latch Release Kit | 546.00 |
|------|----------------------------------|--------|

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------------------|---|--------|
| Miscellaneous: | | |
| 5WD1029535 | Hydraulic Wing Latch Release Kit (FM3012) | 589.90 |
| 5WD1031385 | Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i> | 594.45 |
| 5WD1008038 | Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012) <i>Quantity of (3) required for FM3012 as each deck requires quantity of (1).</i> | 122.76 |

FRONTIER PRODUCTS

Cutting & Mowing

FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM1048E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires
11 Gauge Reinforced Deck
Spindle Shafts Greased from the
Top for Easy Service
Single Belt Drive with
Automatic Belt Idler
Rugged 30-HP Gearbox
One Piece Balanced Steel Pulleys
High Blade Speed
Floating Top Hitch
iMatch Compatible (Quick-Attach System)
Working Width: 48 In.
Overall Machine Width: 51 In.
Machine Weight: 340 lbs.
HP Requirements: 16 - 30 HP
Deck Thickness: 11 Gauge
Cutting Height from 1 In. to 4 In.

Category I Hitch
Blade Tip Speed:
13,188 Ft./Minute
Type: Rear Discharge
Front Antiscaling Roller: Optional
Mulching Kit: Optional
Rotor RPM: 3,037 RPM
Driveline: 1-3/8 In. ASAE Category II
Shipping Weight: 398 lbs.
Set-up Time: 30 Minute
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|-------------|-------------------------------------|
|------|--------------------------|-------------|-------------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--|----------|
| 0461XF | GM1048E Economy Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i> | 2,463.00 |
|--------|--|----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|---|-----------|
| 9450 | Front Anti-Scalping Roller | 116.00 |
| 9630 | I-Match Conversion Kit | 369.00 |
| 9690 | Mulching Kit <i>For GM1048E.</i> | 293.00 |
| 9200 | French Operator's Manual and Decal Kit (GM10E Series) | No Charge |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------------------|--|--------|
| Miscellaneous: | | |
| 5BP950959B | French Manual Decal (GM10E Series) | 0.00 |
| 5BP001600 | Front Antiscaling Roller | 129.92 |
| 5BP004600 | Mulching Kit (GM1048E) | 316.44 |
| 5BP006750 | iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i> | 417.96 |

FRONTIER PRODUCTS

Cutting & Mowing

GM1048E Economy Rear Discharge Grooming Mower
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM1060E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires
11 Gauge Reinforced Deck
Spindle Shafts Greased from the
Top for Easy Service
Single Belt Drive with
Automatic Belt Idler
Rugged 30-HP Gearbox
One Piece Balanced Steel Pulleys
High Blade Speed
Floating Top Hitch
iMatch Compatible (Quick-Attach System)
Working Width: 60 In.
Overall Machine Width: 63 In.
Machine Weight: 375 lbs.
HP Requirements: 18 - 30 HP
Deck Thickness: 11 Gauge
Cutting Height from 1 In. to 4 In.

Category I Hitch
Blade Tip Speed:
14,763 Ft./Minute
Type: Rear Discharge
Front Antiscalping Roller: Optional
Mulching Kit: Optional
Rotor RPM: 2,803 RPM
Driveline: 1-3/8 In. ASAE Category II
Shipping Weight: 470 lbs.
Set-up Time: 30 Minute
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|-------------|-------------------------------------|
|------|--------------------------|-------------|-------------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--|----------|
| 0462XF | GM1060E Economy Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i> | 2,540.00 |
|--------|--|----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|---|-----------|
| 9450 | Front Anti-Scalping Roller | 116.00 |
| 9630 | I-Match Conversion Kit | 369.00 |
| 9690 | Mulching Kit <i>For GM1060E.</i> | 336.00 |
| 9200 | French Operator's Manual and Decal Kit (GM10E Series) | No Charge |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------------------|--|--------|
| Miscellaneous: | | |
| 5BP950959B | French Manual Decal (GM10E Series) | 0.00 |
| 5BP001600 | Front Antiscalping Roller | 129.92 |
| 5BP005600 | Mulching Kit (GM1060E) | 362.88 |
| 5BP006750 | iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i> | 417.96 |

FRONTIER PRODUCTS

Cutting & Mowing

GM1060E Economy Rear Discharge Grooming Mower
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM1072E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires
11 Gauge Reinforced Deck
Spindle Shafts Greased from the
Top for Easy Service
Single Belt Drive with
Automatic Belt Idler
Rugged 30-HP Gearbox
One Piece Balanced Steel Pulleys
High Blade Speed
Floating Top Hitch
iMatch Compatible (Quick-Attach System)
Working Width: 72 In.
Overall Machine Width: 75 In.
Machine Weight: 440 lbs.
HP Requirements: 22 - 30 HP
Deck Thickness: 11 Gauge
Cutting Height from 1 In. to 4 In.

Category I Hitch
Blade Tip Speed:
14,566 Ft./Minute
Type: Rear Discharge
Front Antiscalping Roller: Optional
Mulching Kit: Optional
Rotor RPM: 2,278 RPM
Driveline: 1-3/8 In. ASAE Category II
Shipping Weight: 540 lbs.
Set-up Time: 30 Minute
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|-------------|-------------------------------------|
|------|--------------------------|-------------|-------------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--|----------|
| 0463XF | GM1072E Economy Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i> | 2,798.00 |
|--------|--|----------|

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|---|-----------|
| 9450 | Front Anti-Scalping Roller | 116.00 |
| 9630 | I-Match Conversion Kit | 369.00 |
| 9690 | Mulching Kit <i>For GM1072E.</i> | 364.00 |
| 9200 | French Operator's Manual and Decal Kit (GM10E Series) | No Charge |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------------------|--|--------|
| Miscellaneous: | | |
| 5BP950959B | French Manual Decal (GM10E Series) | 0.00 |
| 5BP001600 | Front Antiscalping Roller | 129.92 |
| 5BP006600 | Mulching Kit (GM1072E) | 393.12 |
| 5BP006750 | iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i> | 417.96 |

FRONTIER PRODUCTS

Cutting & Mowing

GM1072E Economy Rear Discharge Grooming Mower
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM1060 Rear Discharge Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 40 HP
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Shipping Weight: 743 lbs.
Mower Deck Gearbox HP: 60 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 60 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 18,100 FPM
Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(3) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
20 Minutes (Approximate)
Approximate Operating Weight: 611 lbs.
Front Roller Kit: Optional

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | | |
|--------|--|---|----------|
| 0451XF | | GM1060 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i> | 3,988.00 |
|--------|--|---|----------|

REAR CHAIN

| | | | |
|------|--|------------------------|---------------|
| 2000 | | Rear Chain Shield | In Base Price |
| 2095 | | Less Rear Chain Shield | -120.00 |

TIRES

| | | | |
|------|--|-----------------|---------------|
| 3000 | | Pneumatic Tires | -40.00 |
| 3010 | | Solid Tires | In Base Price |

ATTACHMENTS - ORDER AS DESIRED

| | | | |
|------|--|--|--------|
| 9000 | | iMatch Conversion Kit <i>Excludes economy series.</i> | 218.00 |
| 9010 | | Front Roller Kit <i>Contains 1 roller.</i> | 97.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | | |
|------------|--|--|--------|
| 5WD1006417 | | Miscellaneous: Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i> | 108.64 |
|------------|--|--|--------|

FRONTIER PRODUCTS

Cutting & Mowing

GM1060 Rear Discharge Grooming Mower Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5WD55348 | Rear Chain Shield Kit - Rear Discharge | 160.74 |
| | 5WD1005400 | iMatch Conversion Kit <i>For GM10 Series.</i> | 235.44 |

FRONTIER PRODUCTS

Cutting & Mowing

GM1072 Rear Discharge Grooming Mower Equipment for Base Machine

Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 20 to 40 HP
Shipping Weight: 806 lbs.
Mower Deck Gearbox HP: 60 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 72 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 18,000 FPM
Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(3) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
20 Minutes (Approximate)
Approximate Operating Weight: 678 lbs.
Front Roller Kit: Optional

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|----------|
| 0453XF | GM1072 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i> | 4,166.00 |
|--------|---|----------|

REAR CHAIN

| | | |
|------|------------------------|---------------|
| 2000 | Rear Chain Shield | In Base Price |
| 2095 | Less Rear Chain Shield | -134.00 |

TIRES

| | | |
|------|-----------------|---------------|
| 3000 | Pneumatic Tires | -40.00 |
| 3010 | Solid Tires | In Base Price |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|--|--------|
| 9000 | iMatch Conversion Kit <i>Excludes economy series.</i> | 218.00 |
| 9010 | Front Roller Kit <i>Contains 1 roller.</i> | 97.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|--|--------|
| 5WD1006417 | Miscellaneous: Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i> | 108.64 |
|------------|--|--------|

FRONTIER PRODUCTS

Cutting & Mowing

GM1072 Rear Discharge Grooming Mower Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5WD53566 | Rear Chain Shield Kit - Rear Discharge | 164.99 |
| | 5WD1005400 | iMatch Conversion Kit <i>For GM10 Series.</i> | 235.44 |

FRONTIER PRODUCTS

Cutting & Mowing

GM1084 Rear Discharge Grooming Mower Equipment for Base Machine

Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 40 HP
Shipping Weight: 991 lbs.
Mower Deck Gearbox HP: 60 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 84 In.
Cutting Height Range:
1 In. to 4-1/2 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 17,900 FPM

Blade Spindles: 3 Cast Iron
Blade Spindle Bearings: Tapered Roller
Blade Overlap: 2 In.
Blade Dimensions:
(3) 5/16 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
20 Minutes (Approximate)
Approximate Operating Weight: 774 lbs.
Front Roller Kit: Optional

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|---|-----------------------|--|-------------------------------|
| Select One Code From Each Required Category | | | |
| BASE MACHINE | | | |
| 0455XF | | GM1084 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i> | 4,763.00 |
| REAR CHAIN | | | |
| 2000 | | Rear Chain Shield | In Base Price |
| 2095 | | Less Rear Chain Shield | -160.00 |
| TIRES | | | |
| 3000 | | Pneumatic Tires | -40.00 |
| 3010 | | Solid Tires | In Base Price |
| ATTACHMENTS - ORDER AS DESIRED | | | |
| 9000 | | iMatch Conversion Kit <i>Excludes economy series.</i> | 218.00 |
| 9010 | | Front Roller Kit <i>Contains 1 roller.</i> | 97.00 |
| ATTACHMENTS FOR FIELD CONVERSION | | | |
| 5WD1006417 | | Miscellaneous: Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i> | 108.64 |

FRONTIER PRODUCTS

Cutting & Mowing

GM1084 Rear Discharge Grooming Mower Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5WD52856 | Rear Chain Shield Kit - Rear Discharge (GM1084) | 189.56 |
| | 5WD1005400 | iMatch Conversion Kit <i>For GM10 Series.</i> | 235.44 |

FRONTIER PRODUCTS

Cutting & Mowing

GM1190 Rear Discharge Grooming Mower with Chain Shield Equipment for Base Machine

Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 50 HP
Shipping Weight: 1347 lbs.
Mower Deck Gearbox HP: 50 HP
Hitch: Category I
Gearbox Ratio: 1:1.69
Driveline: Category IV
Drive Type: Gearbox Over (2) V-Belts
Deck Thickness: 7 Gauge Steel Plate
Cutting Width: 90 In.
Cutting Height Range:
1-1/2 In. to 8 In.
Cutting Height Adjustment:
Adjustable Arm
Caster Wheels:
(4) 13 In. x 5 In. Solid
Caster Wheel Bearings:
Tapered Roller Bearings
Blade Tip Speed: 15,570 FPM

Blade Spindles: 3 Cast Iron
Blade Spindle Bearings: Tapered Roller
Blade Overlap: 1-1/4 In.
Blade Dimensions:
(6) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: Power Band, B Section, Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
45 Minutes (Approximate)
Approximate Operating Weight: 1,200 lbs.
Front Center Roller Kit: Optional

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|----------|
| 0471XF | GM1190 Rear Discharge Grooming Mower with Chain Shield <i>iMatch and iMatch conversion kit ordered separately.</i> | 6,488.00 |
|--------|---|----------|

TIRES

| | | |
|------|-----------------|---------------|
| 3000 | Pneumatic Tires | Same Price |
| 3010 | Solid Tires | In Base Price |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|--|--------|
| 9000 | iMatch Conversion Kit <i>Excludes economy series.</i> | 194.00 |
| 9010 | Front Roller Kit <i>Contains 1 roller.</i> | 134.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|---|--------|
| 5WD24650 | Miscellaneous: Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000120 and below.</i> | 163.60 |
| 5WD1032828 | Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000121 and above.</i> | 150.08 |
| 5WD1005400 | iMatch Conversion Kit <i>For GM1190. Serial Number 1XFGM11XKB0000120 and below.</i> | 235.44 |

FRONTIER PRODUCTS

Cutting & Mowing

GM1190 Rear Discharge Grooming Mower with Chain Shield

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|--|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5WD1032830 | iMatch Conversion Kit <i>For GM1190. Serial Number 1XFGM11XKB0000121 and above.</i> | 209.52 |

FRONTIER PRODUCTS

Cutting & Mowing

GM2060R Rear Discharge Grooming Mower with Rear Chain Shields Equipment for Base Machine

High Blade Speed
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Spindle Shafts Greased from the
Top for Easy Service
20 to 50 HP
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Shipping Weight: 609 lbs.
Mower Deck Gearbox HP: 50 HP
Hitch: Category I
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline:
1-3/8 In. ASAE Category III
Drive Type: Gear Box over V/Belt
Deck Thickness:
8 Gauge Reinforced Deck
Cutting Width: 60 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3.2 In. Solid or
11 In. x 4 In. (4 Ply, with
Tubes) Pneumatic
Caster Wheel Bearings:

Shielded Roller Bearings
Blade Tip Speed: 16,929 FPM
Blade Spindles: 3 Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(3) 20-3/16 In. x 2 In. x 1/4 In.
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Front Roller Kit: Optional
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 550 lbs.
Mulching Kit Available
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--|----------|
| 0481XF | GM2060R Rear Discharge Grooming Mower with Rear Chain Shields <i>iMatch and iMatch conversion kit ordered separately.</i> | 3,360.00 |
|--------|--|----------|

TIRES

| | | |
|------|-----------------------------|---------------|
| 3050 | Solid Gauge Wheel Tires | In Base Price |
| 3040 | Pneumatic Gauge Wheel Tires | 69.00 |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|------------------------------------|--------|
| 9450 | Front Anti-Scalping Roller | 130.00 |
| 9630 | I-Match Conversion Kit | 330.00 |
| 9690 | Mulching Kit <i>For GM2060.</i> | 336.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|--|--------|
| 5BP0099915 | Miscellaneous: Front Antiscalping Roller | 145.60 |
| 5BP045700 | Mulching Kit (GM2060) | 362.88 |

FRONTIER PRODUCTS

Cutting & Mowing

GM2060R Rear Discharge Grooming Mower with Rear Chain Shields

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5BP002800 | iMatch Conversion Kit | 356.40 |

FRONTIER PRODUCTS

Cutting & Mowing

GM2072R Rear Discharge Grooming Mower with Rear Chain Shields Equipment for Base Machine

Spindle Shafts Greased from the
Top for Easy Service
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 20 to 50 HP
Shipping Weight: 676 lbs.
Mower Deck Gearbox HP: 50 HP
Hitch: Category I
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 72 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer on Caster
Caster Wheels:
(4) 10 In. x 3.2 In. Solid or
11 In. x 4 In. (4 Ply, with
Tubes) Pneumatic
Caster Wheel Bearings:
Shielded Roller Bearings

Blade Tip Speed: 16,732 FPM
Blade Spindles: 3 Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(3) 24-1/2 In. x 2-1/4 In. x 1/4 In.
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Front Roller Kit: Optional
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 600 lbs.
Mulching Kit Available
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|-------------|-------------------------------------|
|------|--------------------------|-------------|-------------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--|----------|
| 0482XF | GM2072R Rear Discharge Grooming Mower with Rear Chain Shields <i>iMatch and iMatch conversion kit ordered separately.</i> | 3,630.00 |
|--------|--|----------|

TIRES

| | | |
|------|-----------------------------|---------------|
| 3050 | Solid Gauge Wheel Tires | In Base Price |
| 3040 | Pneumatic Gauge Wheel Tires | 69.00 |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|------------------------------------|--------|
| 9450 | Front Anti-Scalping Roller | 130.00 |
| 9630 | I-Match Conversion Kit | 330.00 |
| 9690 | Mulching Kit <i>For GM2072.</i> | 391.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|------------|--|--------|
| 5BP0099915 | Miscellaneous: Front Antiscalping Roller | 145.60 |
| 5BP046700 | Mulching Kit (GM2072) | 422.28 |

FRONTIER PRODUCTS

Cutting & Mowing

GM2072R Rear Discharge Grooming Mower with Rear Chain Shields

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5BP002800 | iMatch Conversion Kit | 356.40 |

FRONTIER PRODUCTS

Cutting & Mowing

GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Three High-Suction Blades Standard
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Spindle Shafts Greased from the
Top for Easy Service
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 50 HP
Shipping Weight: 769 lbs.
Mower Deck HP: 50 HP
Hitch: Category I
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline:
1-3/8 In. ASAE Category III
Drive Type: Gearbox Over V/Belt
Deck Thickness:
8 Gauge Reinforced Deck
Cutting Width: 84 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3.2 In. Solid or
11 In. x 4 In. (4 Ply, with
Tubes) Pneumatic
Caster Wheel Bearings:

Shielded Roller Bearings
Blade Tip Speed: 16,338 FPM
Blade Spindles: 3 Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(3) 28-1/2 In. x 2-1/4 In.
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Front Roller Kit: Standard
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 690 lbs.
Mulching Kit Available
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--|----------|
| 0483XF | GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatch conversion kit ordered separately.</i> | 4,289.00 |
|--------|--|----------|

TIRES

| | | |
|------|-----------------------------|---------------|
| 3050 | Solid Gauge Wheel Tires | In Base Price |
| 3040 | Pneumatic Gauge Wheel Tires | 69.00 |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|------------------------------------|--------|
| 9630 | I-Match Conversion Kit | 330.00 |
| 9690 | Mulching Kit <i>For GM2084.</i> | 455.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------|---|--------|
| 5BP047700 | Miscellaneous: Mulching Kit (GM2084) | 491.40 |
|-----------|---|--------|

FRONTIER PRODUCTS

Cutting & Mowing

**GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front
Antiscalping Roller**

Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|---|--------------------------|-----------------------|-------------------------------------|
| ATTACHMENTS FOR FIELD CONVERSION ...Continued... | | | |
| | 5BP002800 | iMatch Conversion Kit | 356.40 |

FRONTIER PRODUCTS

Cutting & Mowing

GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Free Swinging Kick Back Blades
Double Belt Drive with No Idler
One Piece Balanced Steel Pulleys
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 30 to 70 HP
Shipping Weight: 1198 lbs.
Mower Deck Gearbox HP: 70 HP
Hitch: Category I
Gearbox Ratio: 1:2:08
Driveline:
1-3/8 In. ASAE Category IIIB
Drive Type: Gearbox Over V/Belt
Deck Thickness:
8 Gauge Reinforced Deck
Cutting Width: 90 In.
Cutting Height Range:
From 1.3 In. to 5.3 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 12 In. x 4 In. Solid or
13 In. x 6.5 In. (4 Ply, with
Tubes) Air

Caster Wheel Bearings:
Shielded Roller Bearings
Blade Tip Speed: 14,106 FPM
Blade Spindles: (3) Cast Iron
Blade Spindle Bearings:
Shielded Tapered Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-3/8 In.
Blade Dimensions:
(6) 13 In. x 2-3/4 In. x 1/4 In.
Belts: CX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 1102 lbs.
Front Center Roller Kit: Standard
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--|----------|
| 0492XF | GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatch conversion kit ordered separately.</i> | 6,464.00 |
|--------|--|----------|

TIRES

| | | |
|------|-----------------------------|---------------|
| 3040 | Pneumatic Gauge Wheel Tires | 161.00 |
| 3050 | Solid Gauge Wheel Tires | In Base Price |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|------------------------|--------|
| 9630 | I-Match Conversion Kit | 330.00 |
|------|------------------------|--------|

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------|--|--------|
| 5BP002800 | Miscellaneous: iMatch Conversion Kit | 356.40 |
|-----------|--|--------|

FRONTIER PRODUCTS

Cutting & Mowing

**GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front
Antiscalping Roller**

Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Free Swinging Kick Back Blades
Double Belt Drive with No Idler
One Piece Balanced Steel Pulleys
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 30 to 70 HP
Shipping Weight: 1608 lbs.
Mower Deck Gearbox HP: 70 HP
Hitch: Category I
Gearbox Ratio: 1:2:08
Driveline:
1-3/8 In. ASAE Category IIII
Drive Type: Gearbox Over V/Belt
Deck Thickness:
8 Gauge Reinforced Deck
Cutting Width: 110 In.
Cutting Height Range:
From 1.3 In. to 5.3 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 12 In. x 4 In. Solid or
13 In. x 6.5 In. (4 Ply, with
Tubes) Air

Caster Wheel Bearings:
Shielded Roller Bearings
Blade Tip Speed: 14,998 FPM
Blade Spindles: (3) Cast Iron
Blade Spindle Bearings:
Shielded Tapered Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(6) 15-7/8 In. x 2-3/4 In. x 1/4 In.
Belts: CX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 1490 lbs.
Front Center Roller Kit: Standard
1 Year Warranty

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--|----------|
| 0491XF | GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatch conversion kit ordered separately.</i> | 7,553.00 |
|--------|--|----------|

TIRES

| | | |
|------|-----------------------------|---------------|
| 3040 | Pneumatic Gauge Wheel Tires | 161.00 |
| 3050 | Solid Gauge Wheel Tires | In Base Price |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|------------------------|--------|
| 9630 | I-Match Conversion Kit | 330.00 |
|------|------------------------|--------|

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------|--|--------|
| 5BP002800 | Miscellaneous: iMatch Conversion Kit | 356.40 |
|-----------|--|--------|

FRONTIER PRODUCTS

Cutting & Mowing

**GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front
Antiscalping Roller**

Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM3054 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 25 HP
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Shipping Weight: 478 lbs.
Mower Deck Gearbox HP: 25 HP
Hitch: Limited Category I
Gearbox Ratio: 1:2.5
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 10 Gauge Steel Plate
Cutting Width: 54 In.
Cutting Height Range: 1 In. to 4.5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 16,200 FPM

Blade Spindles: 3 Cast Iron
Blade Spindle Bearings: Ball Bearings
Blade Overlap: 1 In.
Blade Dimensions:
(3) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
15 Minutes (Approximate)
Front Roller Kit: Optional

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|--|----------|
| 0531XF | GM3054 Rear Discharge Economy Grooming Mower | 2,843.00 |
|--------|--|----------|

REAR CHAIN

| | | |
|------|------------------------|---------------|
| 2000 | Rear Chain Shield | In Base Price |
| 2095 | Less Rear Chain Shield | -102.00 |

TIRES

| | | |
|------|-----------------|---------------|
| 3000 | Pneumatic Tires | -63.00 |
| 3010 | Solid Tires | In Base Price |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|---|-------|
| 9010 | Front Roller Kit <i>Contains 1 roller.</i> | 85.00 |
|------|---|-------|

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------------------|--|--------|
| Miscellaneous: | | |
| 5WD1008035 | Front Roller Kit - Contains 1 Roller (GM30 Series) | 95.20 |
| 5WD1008038 | Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012) | 122.76 |

FRONTIER PRODUCTS

Cutting & Mowing

GM3054 Rear Discharge Economy Grooming Mower
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM3060 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 35 HP
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Shipping Weight: 589 lbs.
Mower Deck Gearbox HP: 35 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 60 In.
Cutting Height Range: 1 In. to 4.5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 18,030 FPM
Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(3) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
15 Minutes (Approximate)
Approximate Operating Weight: 503 lbs.
Front Roller Kit: Optional

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|----------|
| 0532XF | GM3060 Rear Discharge Economy Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i> | 3,006.00 |
|--------|---|----------|

REAR CHAIN

| | | |
|------|------------------------|---------------|
| 2000 | Rear Chain Shield | In Base Price |
| 2095 | Less Rear Chain Shield | -115.00 |

TIRES

| | | |
|------|-----------------|---------------|
| 3000 | Pneumatic Tires | -63.00 |
| 3010 | Solid Tires | In Base Price |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|--|--------|
| 9000 | iMatch Conversion Kit <i>Excludes economy series.</i> | 218.00 |
| 9010 | Front Roller Kit <i>Contains 1 roller.</i> | 85.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------------------|--|--------|
| Miscellaneous: | | |
| 5WD1008035 | Front Roller Kit - Contains 1 Roller (GM30 Series) | 95.20 |
| 5WD55348 | Rear Chain Shield Kit - Rear Discharge | 160.74 |

FRONTIER PRODUCTS

Cutting & Mowing

GM3060 Rear Discharge Economy Grooming Mower Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5WD1005400 | iMatch Conversion Kit <i>For GM3060 and GM3072.</i> | 235.44 |

FRONTIER PRODUCTS

Cutting & Mowing

GM3072 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 20 to 35 HP
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Shipping Weight: 689 lbs.
Mower Deck Gearbox HP: 35 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 72 In.
Cutting Height Range: 1 In. to 4.5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 18,000 FPM
Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings
Blade Overlap: 1 1/2 In.
Blade Dimensions:
(3) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
15 Minutes (Approximate)
Approximate Operating Weight: 603 lbs.
Front Roller Kit: Optional

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|-----------------------|-------------|-------------------------------|
|------|-----------------------|-------------|-------------------------------|

Select One Code From Each Required Category

BASE MACHINE

| | | |
|--------|---|----------|
| 0533XF | GM3072 Rear Discharge Economy Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i> | 3,240.00 |
|--------|---|----------|

REAR CHAIN

| | | |
|------|------------------------|---------------|
| 2000 | Rear Chain Shield | In Base Price |
| 2095 | Less Rear Chain Shield | -134.00 |

TIRES

| | | |
|------|-----------------|---------------|
| 3000 | Pneumatic Tires | -63.00 |
| 3010 | Solid Tires | In Base Price |

ATTACHMENTS - ORDER AS DESIRED

| | | |
|------|--|--------|
| 9000 | iMatch Conversion Kit <i>Excludes economy series.</i> | 218.00 |
| 9010 | Front Roller Kit <i>Contains 1 roller.</i> | 85.00 |

ATTACHMENTS FOR FIELD CONVERSION

| | | |
|-----------------------|--|--------|
| Miscellaneous: | | |
| 5WD1008035 | Front Roller Kit - Contains 1 Roller (GM30 Series) | 95.20 |
| 5WD53566 | Rear Chain Shield Kit - Rear Discharge | 164.99 |

FRONTIER PRODUCTS

Cutting & Mowing

GM3072 Rear Discharge Economy Grooming Mower
Continued

| CODE | ATTACHMENT IDENTIFIER | DESCRIPTION | SUGGESTED LIST PRICE USD (\$) |
|------|--------------------------|---|-------------------------------------|
| | | ATTACHMENTS FOR FIELD CONVERSION ...Continued... | |
| | 5WD1005400 | iMatch Conversion Kit <i>For GM3060 and GM3072.</i> | 235.44 |